

Supplementary Materials

Biological metal–organic frameworks for natural gas purification and MTO product separation

Wen Li¹, Dan Wang¹, Yi Wang², Zhaojun Shi¹, Junxue Liu¹, Lirong Zhang¹, Dongxu Xue², Yunling Liu^{1,*}

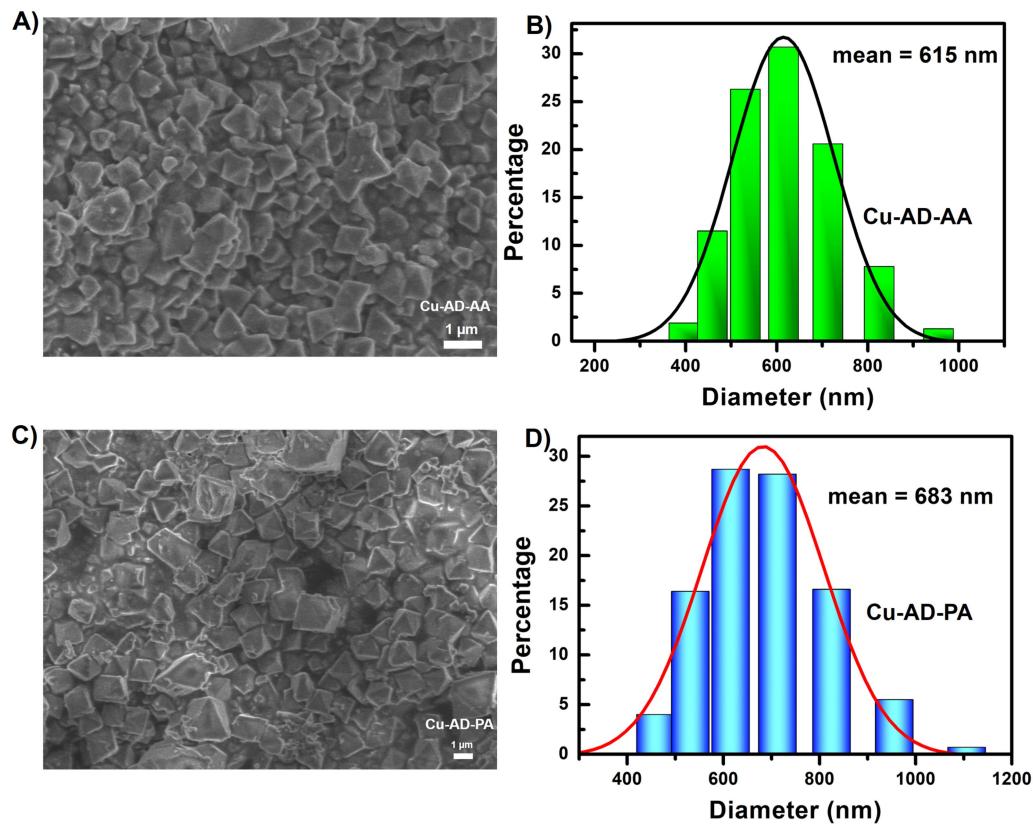
¹State Key Laboratory of Inorganic Synthesis and Preparative Chemistry, College of Chemistry, Jilin University, Changchun 130012, Jilin, China.

²Key Laboratory of Applied Surface and Colloid Chemistry, Ministry of Education, Xi'an Key Laboratory of Organometallic Material Chemistry, School of Chemistry & Chemical Engineering, Shaanxi Normal University, Xi'an 710062, Shaanxi, China.

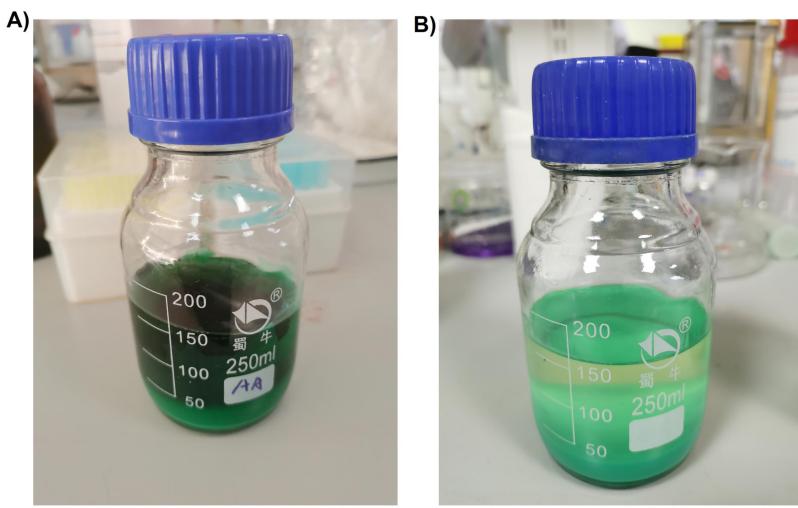
***Correspondence to:** Prof. Yunling Liu, State Key Laboratory of Inorganic Synthesis and Preparative Chemistry, College of Chemistry, Jilin University, 2699 Qianjin Street, Changchun 130012, Jilin, China. E-mail: yunling@jlu.edu.cn



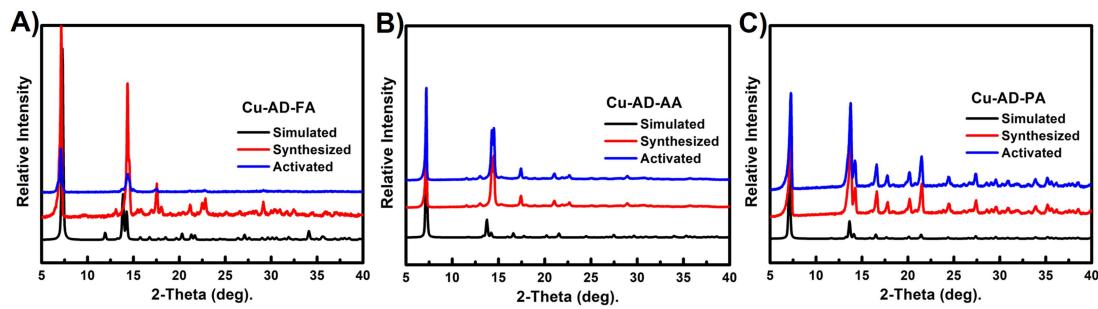
© The Author(s) 2024. Open Access This article is licensed under a Creative Commons Attribution 4.0 International License (<https://creativecommons.org/licenses/by/4.0/>), which permits unrestricted use, sharing, adaptation, distribution and reproduction in any medium or format, for any purpose, even commercially, as long as you give appropriate credit to the original author(s) and the source, provide a link to the Creative Commons license, and indicate if changes were made.



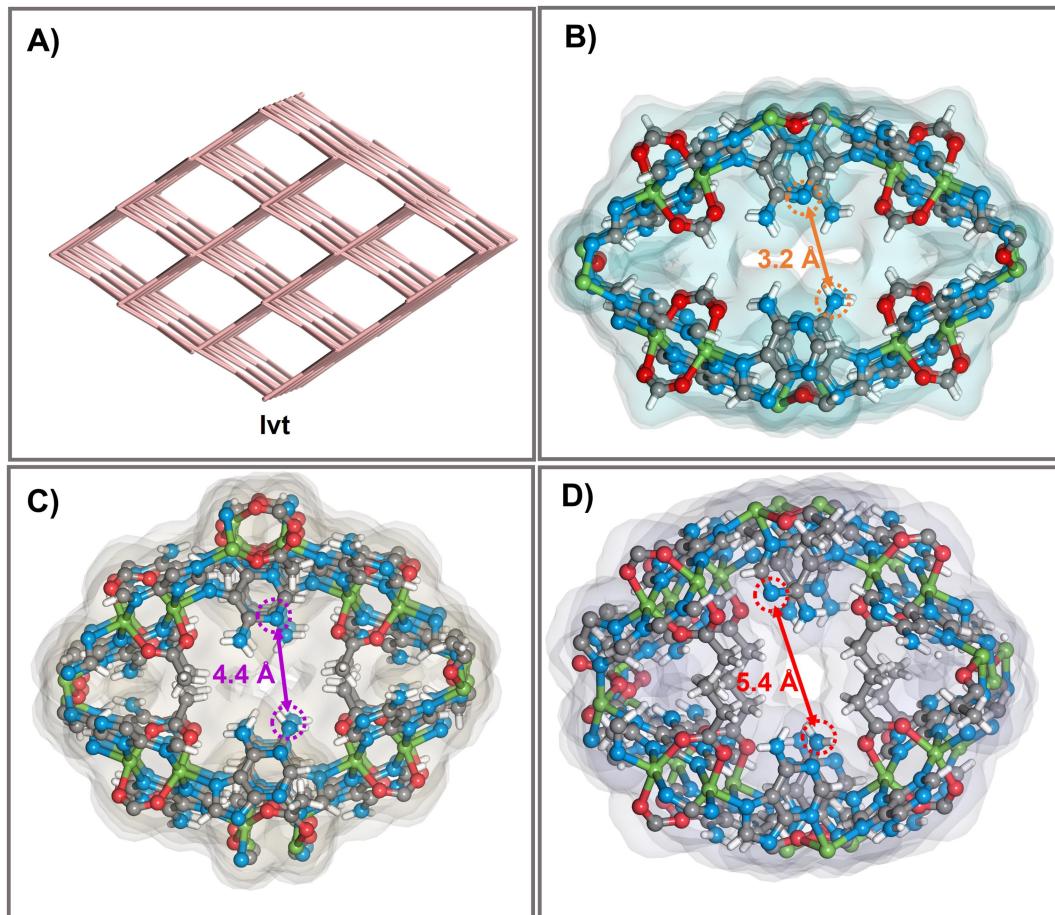
Supplementary Figure 1. SEM images for (A) Cu-AD-AA, (C) Cu-AD-PA and particle size distributions for (B) Cu-AD-AA, (D) Cu-AD-PA.



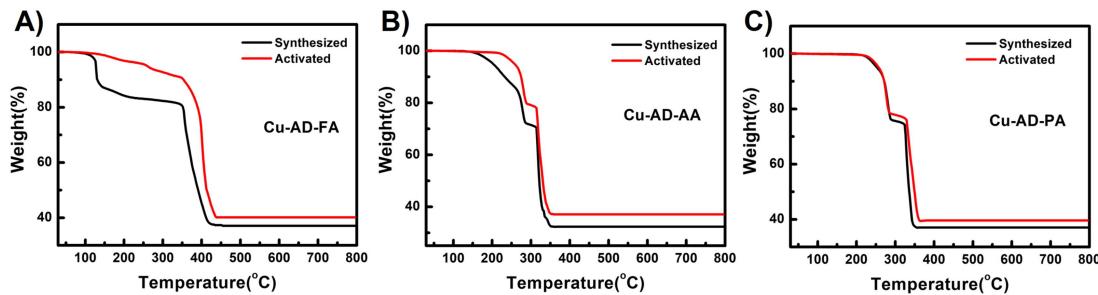
Supplementary Figure 2. Photo of 250 mL glass reaction bottle for (A) Cu-AD-AA, (B) Cu-AD-PA after the synthesis.



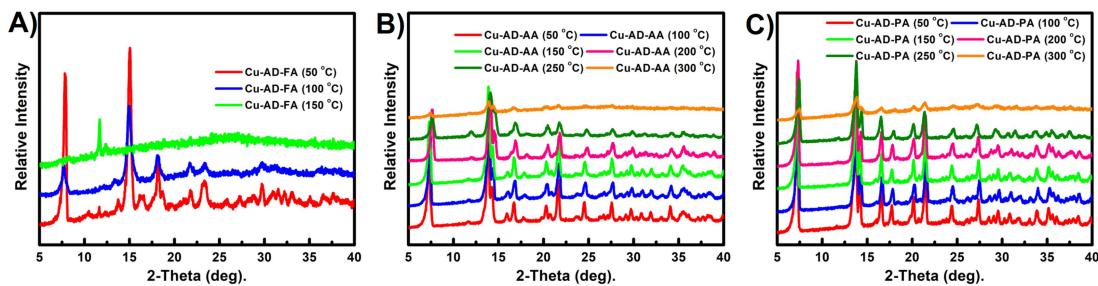
Supplementary Figure 3. PXRD patterns of the simulated, as-synthesized and activated for (A) Cu-AD-FA, (B) Cu-AD-AA and (C) Cu-AD-PA.



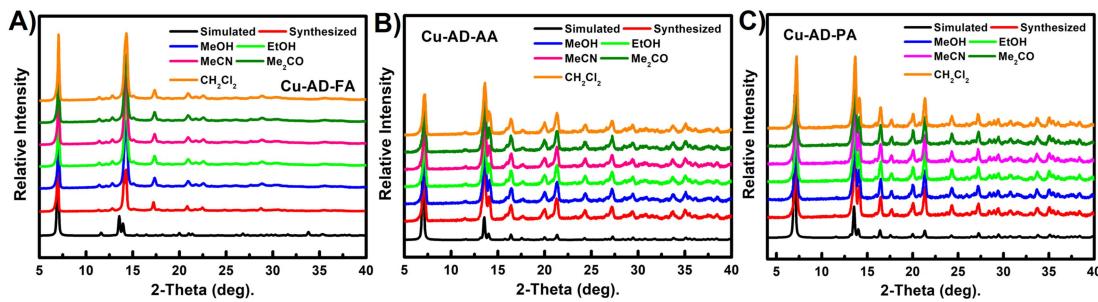
Supplementary Figure 4. (A) Topology view for Ivt net; (B) Ball-stick view with connolly background for one pore in Cu-AD-FA; (C) Ball-stick view with connolly background for one pore in Cu-AD-AA; (D) Ball-stick view with connolly background for one pore in Cu-AD-PA.



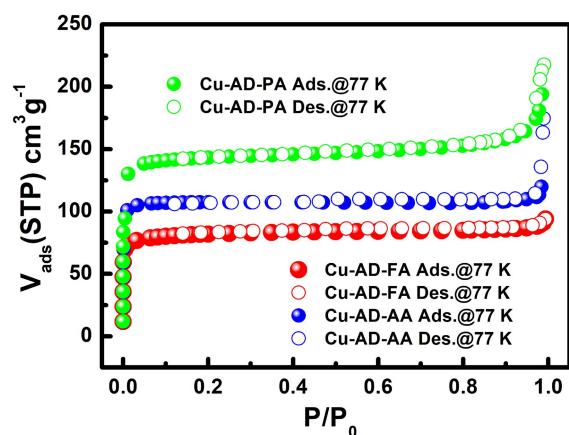
Supplementary Figure 5. TGA curves of the as-synthesized and activated samples for (A) Cu-AD-FA, (B) Cu-AD-AA and (C) Cu-AD-PA.



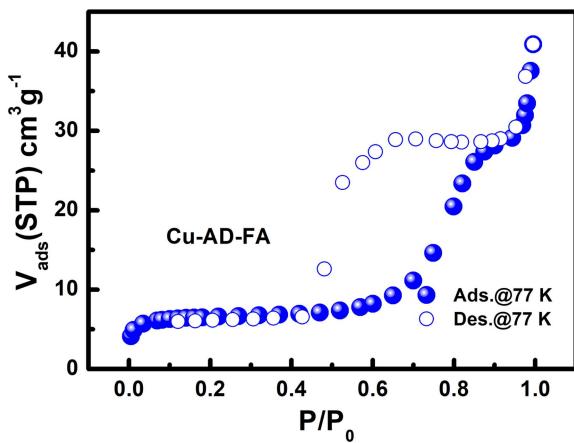
Supplementary Figure 6. PXRD patterns for (A) Cu-AD-FA, (B) Cu-AD-AA and (C) Cu-AD-PA with different temperature treatment.



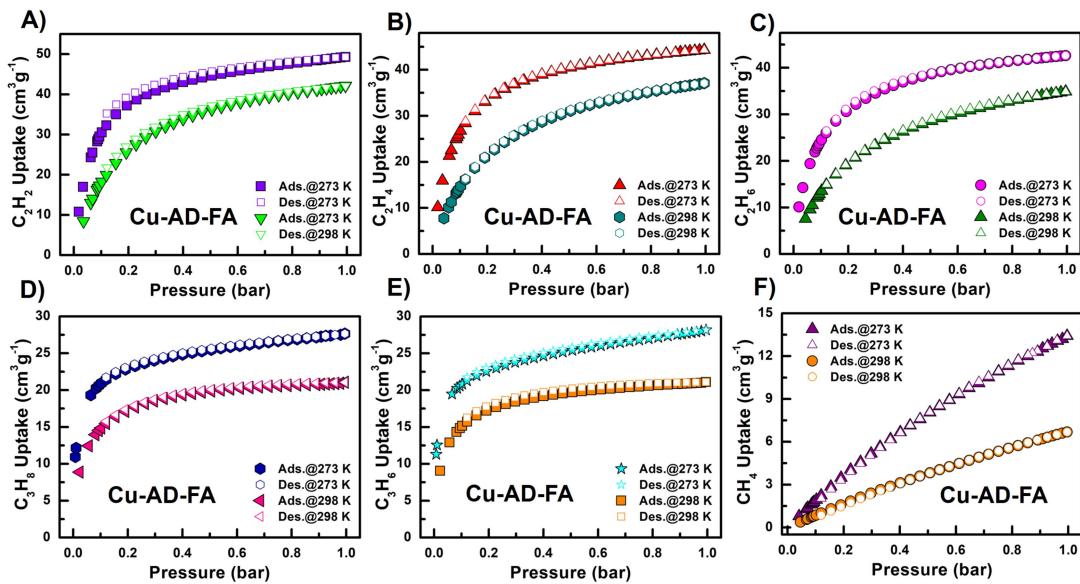
Supplementary Figure 7. PXRD patterns for (A) Cu-AD-FA, (B) Cu-AD-AA and (C) Cu-AD-PA samples after immersed in different organic solvents for 3 days at room temperature.



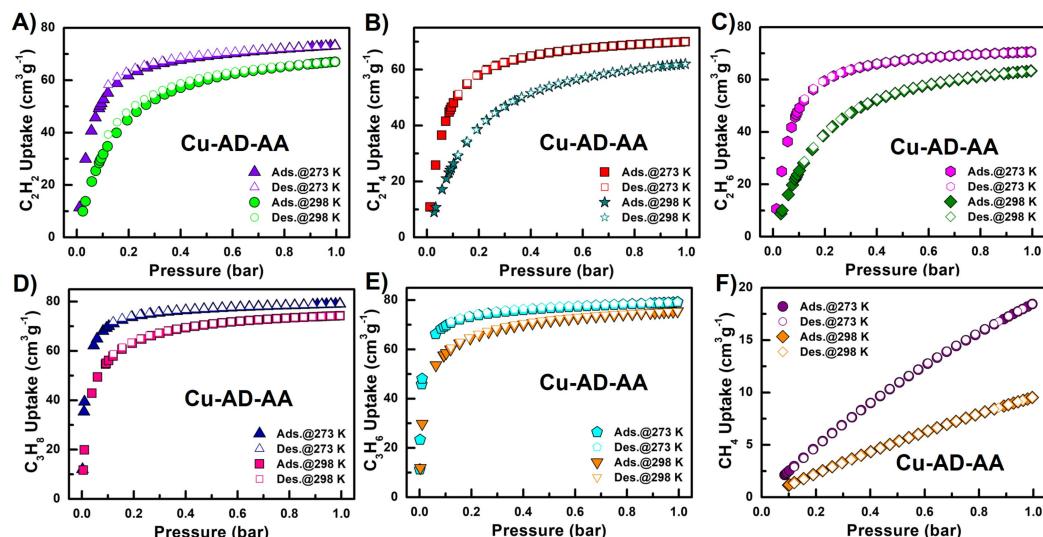
Supplementary Figure 8. N_2 adsorption-desorption isotherms for **Cu-AD-FA**, **Cu-AD-FA** and **Cu-AD-PA** samples after water immersion.



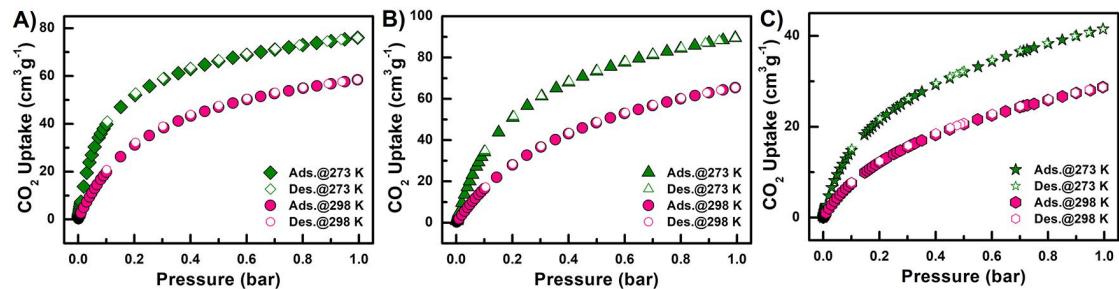
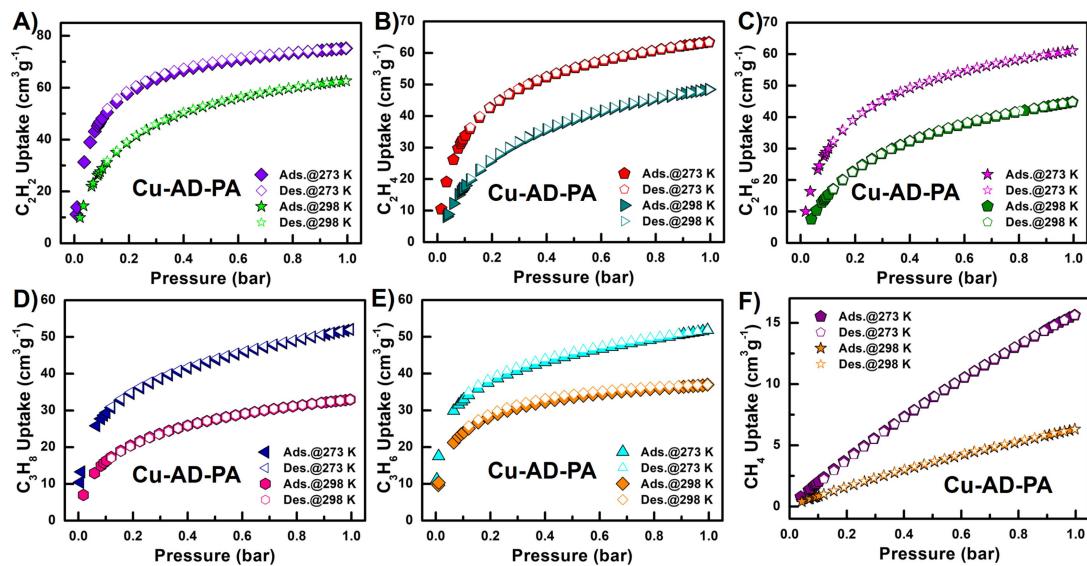
Supplementary Figure 9. N_2 adsorption-desorption isotherm for **Cu-AD-FA** after 90 °C pretreatment.

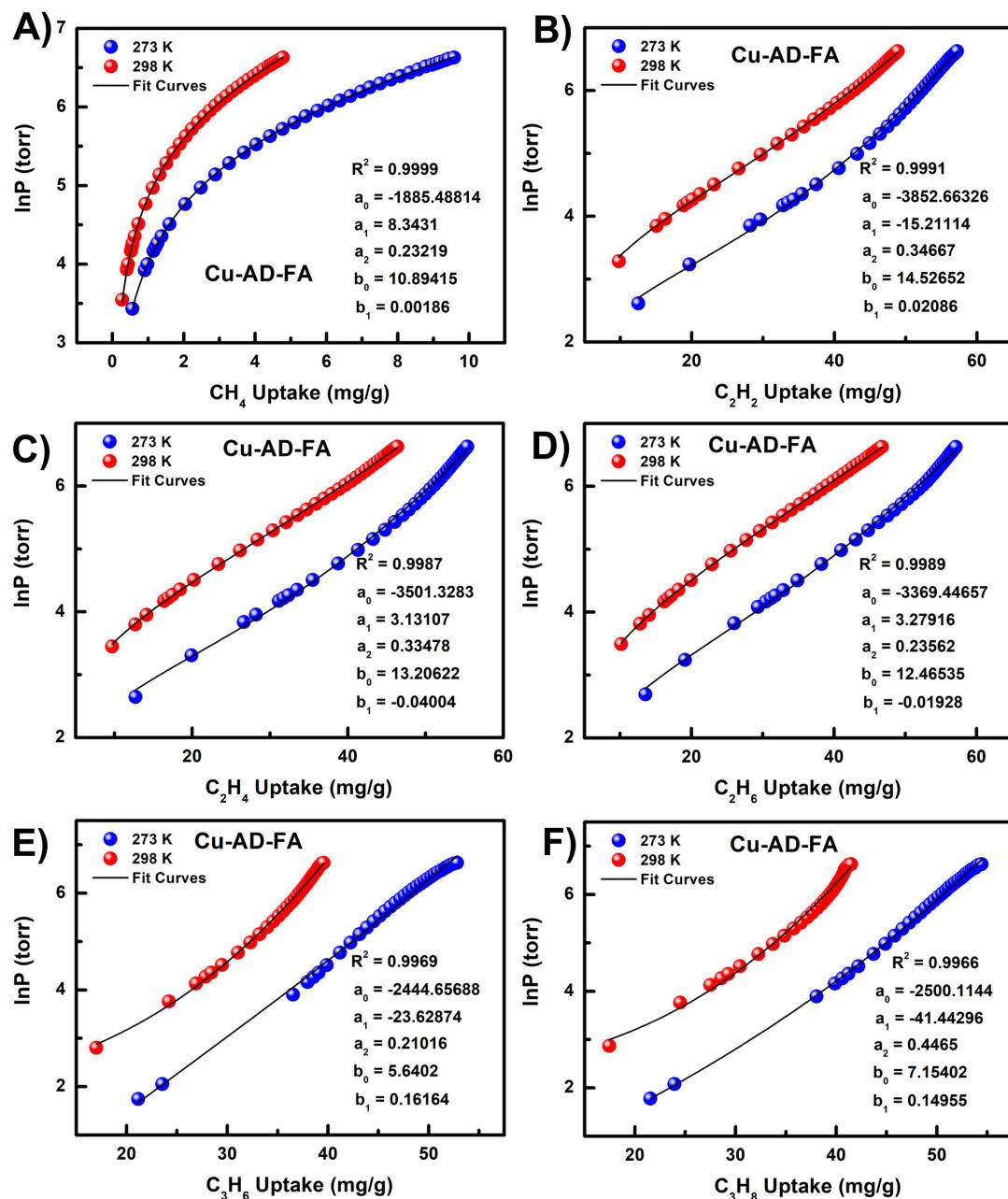


Supplementary Figure 10. (A) C_2H_2 , (B) C_2H_4 , (C) C_2H_6 , (D) C_3H_8 , (E) C_3H_6 and (F) CH_4 adsorption-desorption isotherms for **Cu-AD-FA**.

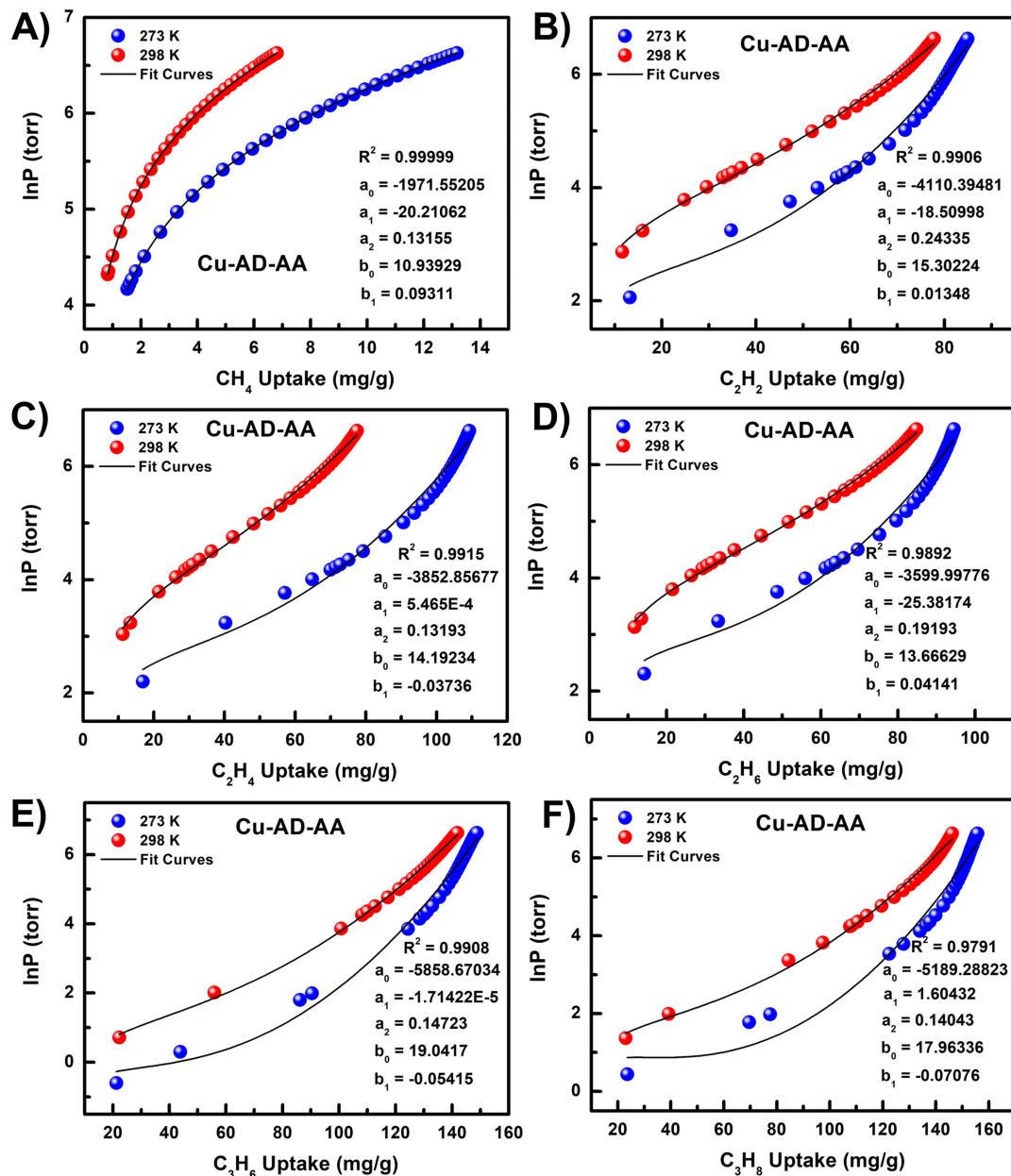


Supplementary Figure 11. (A) C_2H_2 , (B) C_2H_4 , (C) C_2H_6 , (D) C_3H_8 , (E) C_3H_6 and (F) CH_4 adsorption-desorption isotherms for **Cu-AD-AA**.

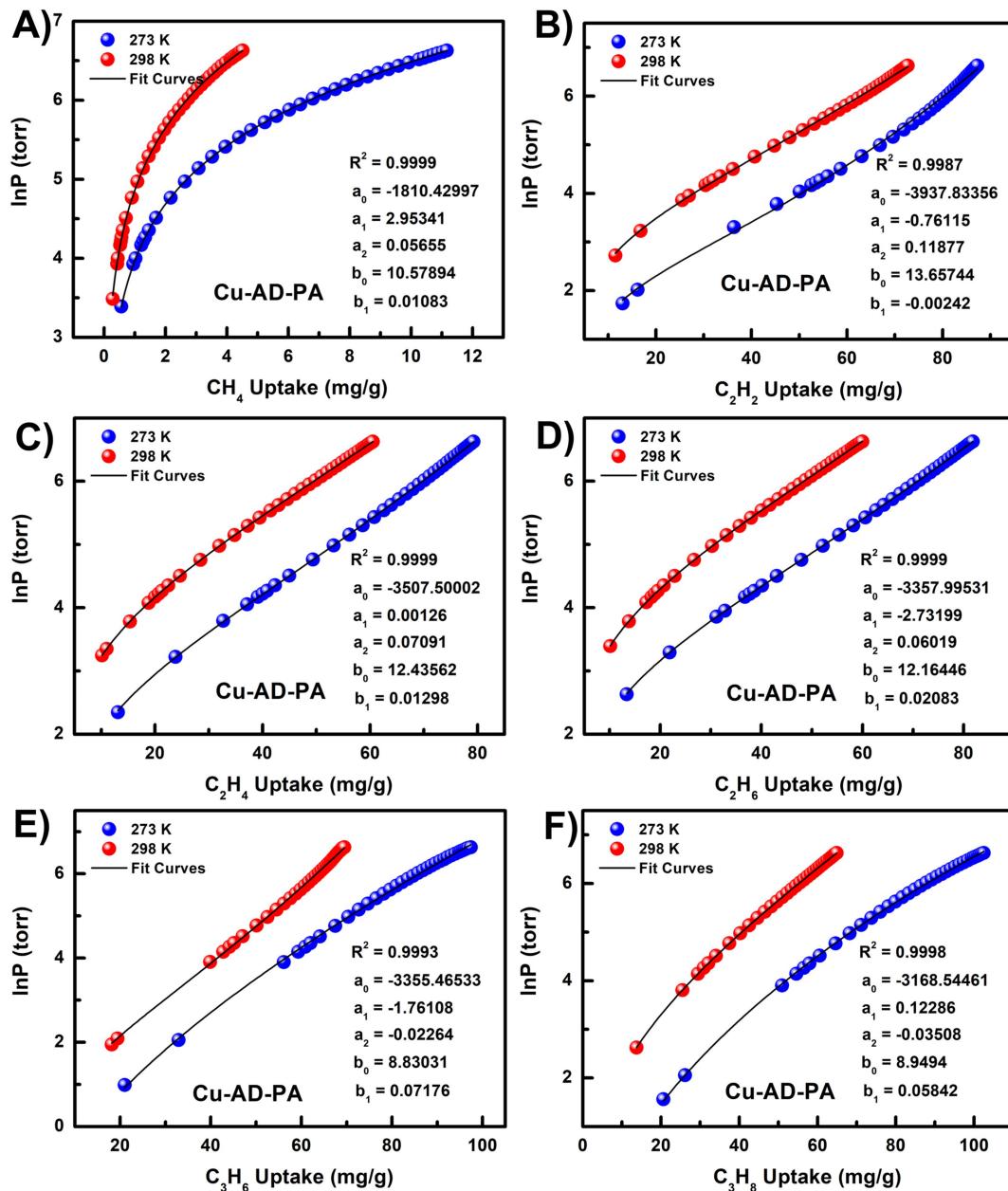




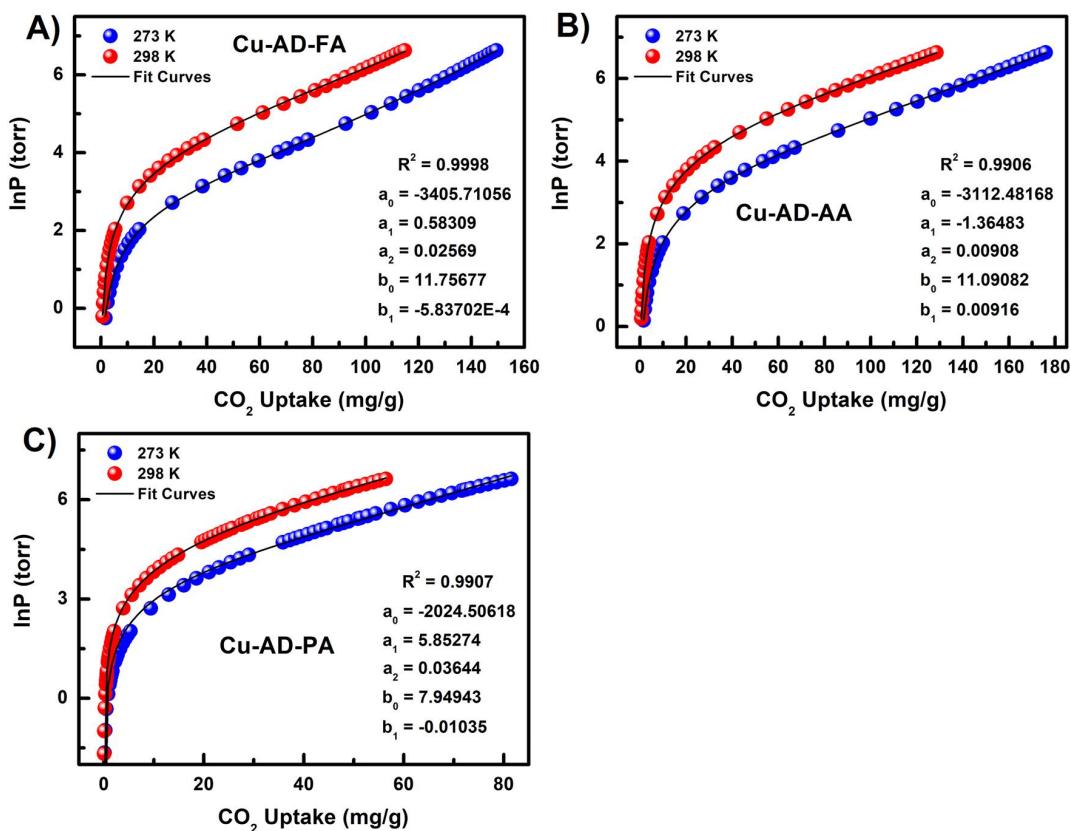
Supplementary Figure 14. Nonlinear curves fitting of (A) CH_4 , (B) C_2H_2 , (C) C_2H_4 , (D) C_2H_6 , (E) C_3H_6 , and (F) C_3H_8 for Cu-AD-FA.



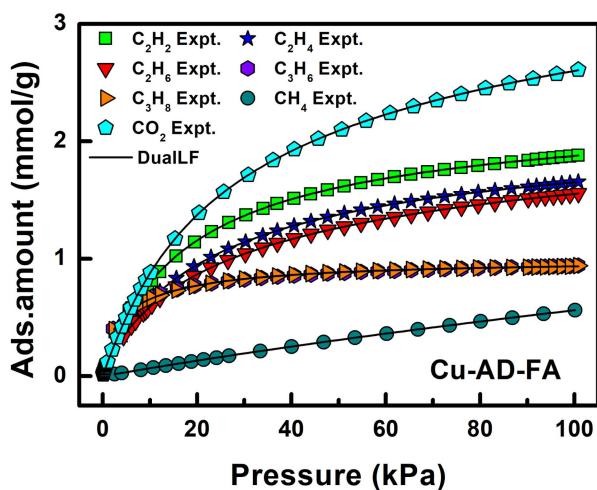
Supplementary Figure 15. Nonlinear curves fitting of (A) CH_4 , (B) C_2H_2 , (C) C_2H_4 , (D) C_2H_6 , (E) C_3H_6 , and (F) C_3H_8 for **Cu-AD-AA**.



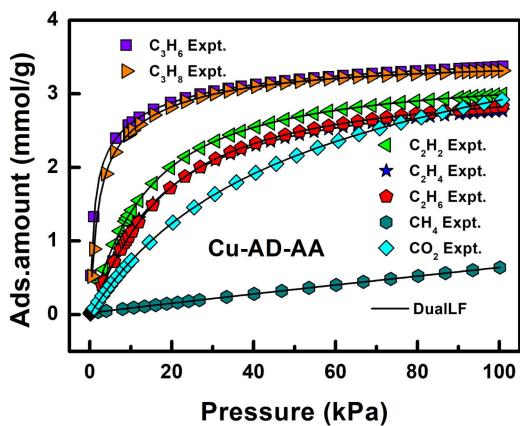
Supplementary Figure 16. Nonlinear curves fitting of (A) CH_4 , (B) C_2H_2 , (C) C_2H_4 , (D) C_2H_6 , (E) C_3H_6 , and (F) C_3H_8 for Cu-AD-PA.



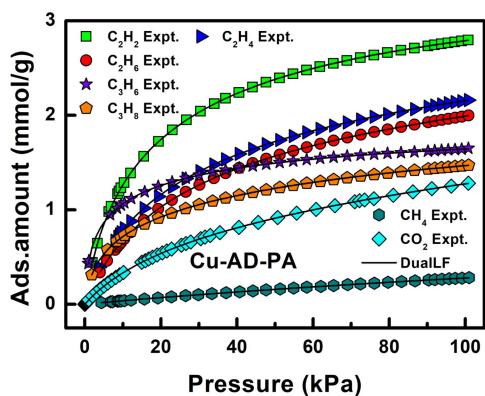
Supplementary Figure 17. Nonlinear curves fitting of CO_2 for (A) Cu-AD-FA, (B) Cu-AD-AA, (C) Cu-AD-PA.



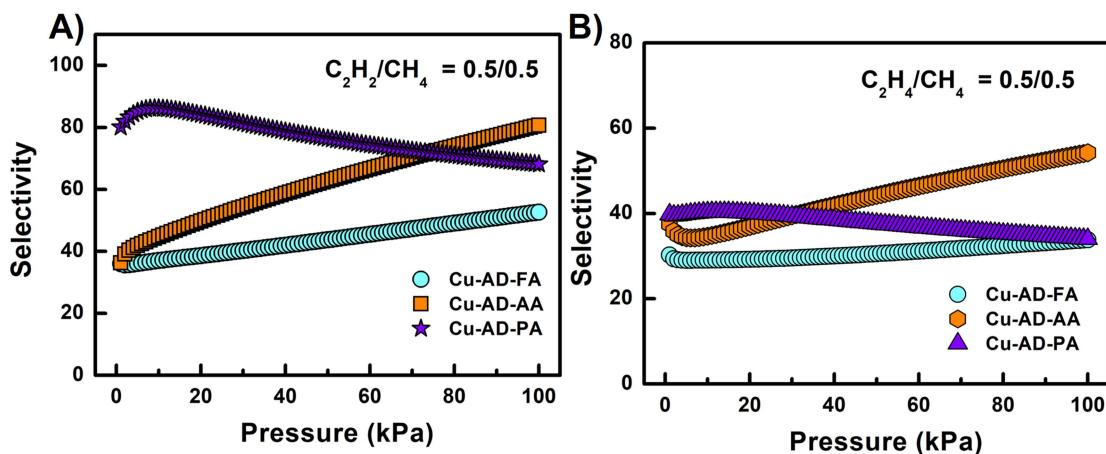
Supplementary Figure 18. Cu-AD-FA at 298 K along with the dual-site Langmuir-Freundlich (DSLF) fits.



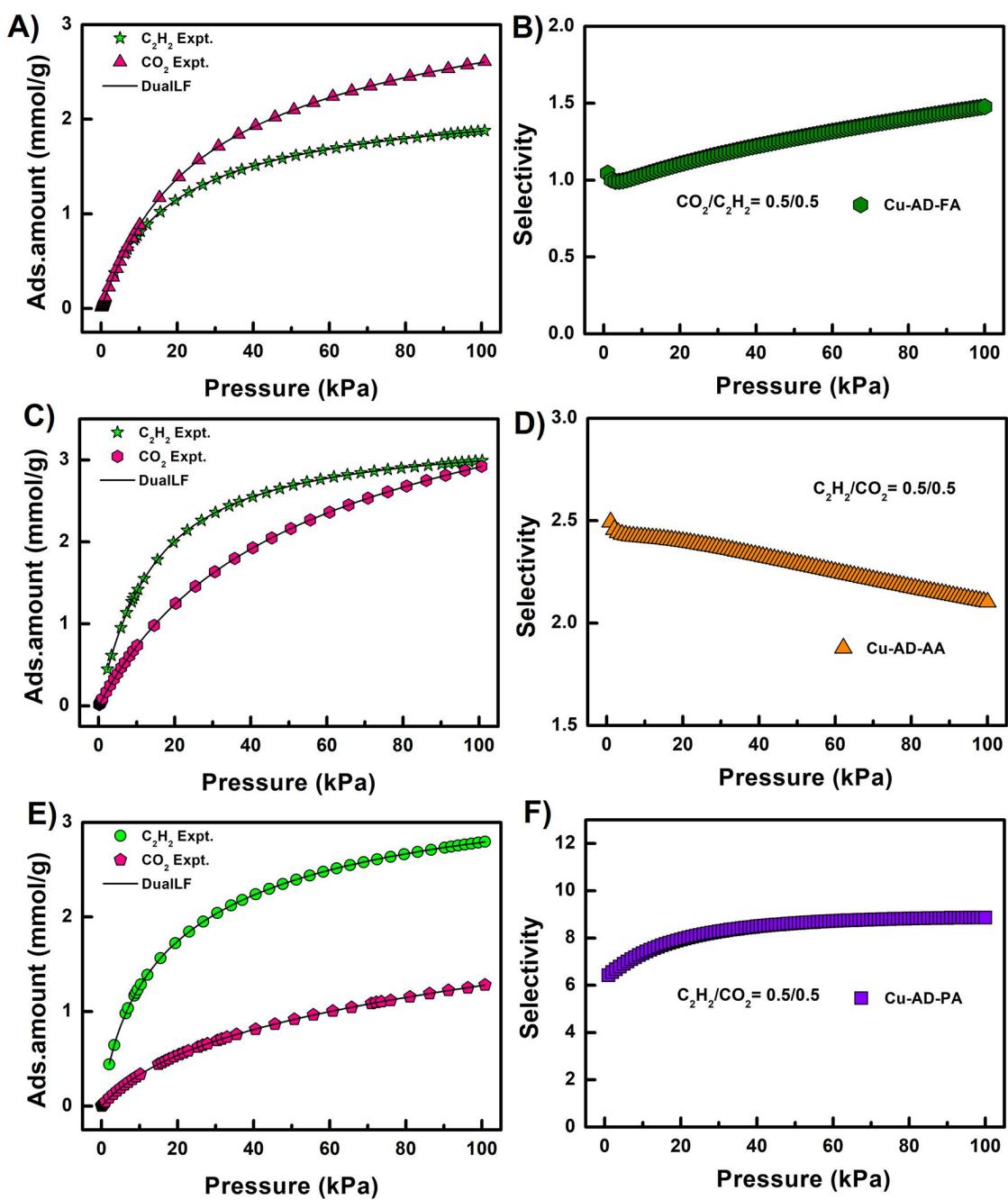
Supplementary Figure 19. Cu-AD-AA at 298 K along with the dual-site Langmuir Freundlich (DSLF) fits.



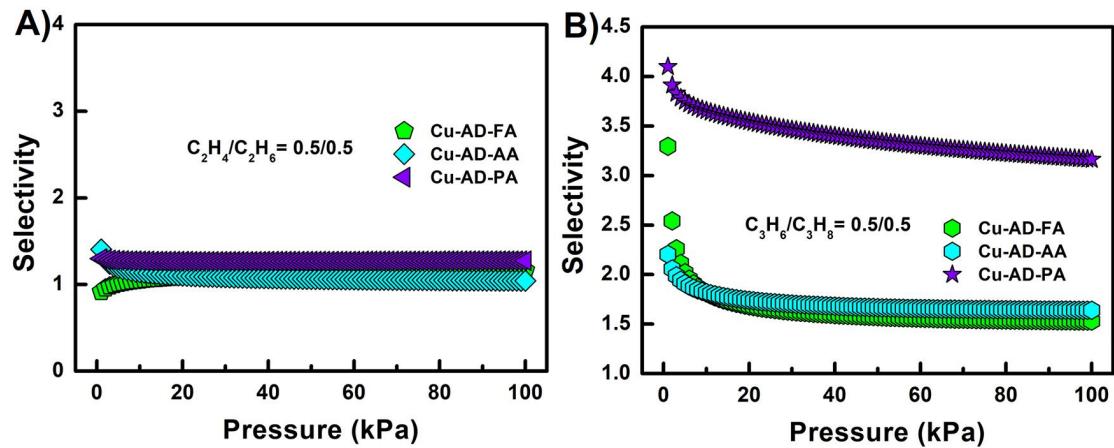
Supplementary Figure 20. Cu-AD-PA at 298 K along with the dual-site Langmuir Freundlich (DSLF) fits.



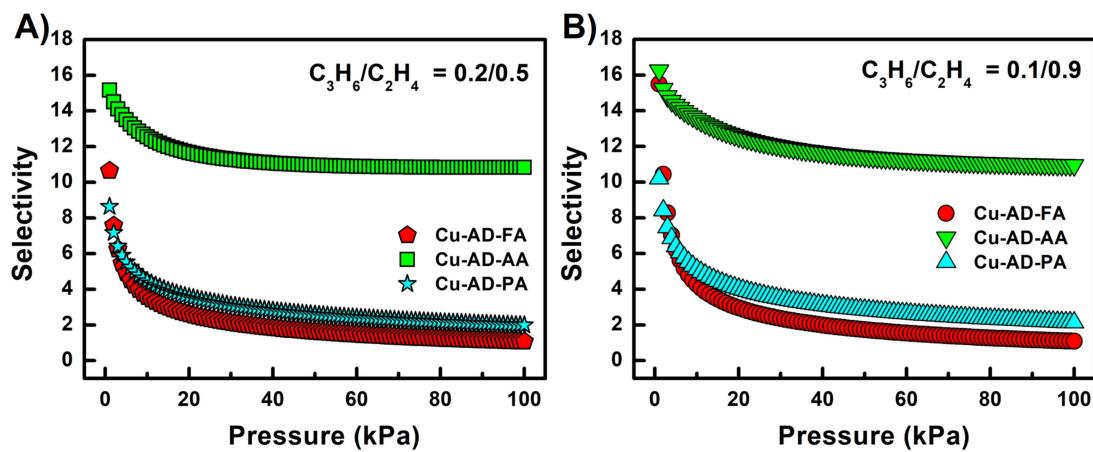
Supplementary Figure 21. Selectivity of predicted by IAST at 298 K and 101 kPa (A) C₂H₂/CH₄ (0.5/0.5), (B) C₂H₄/CH₄ (0.5/0.5).



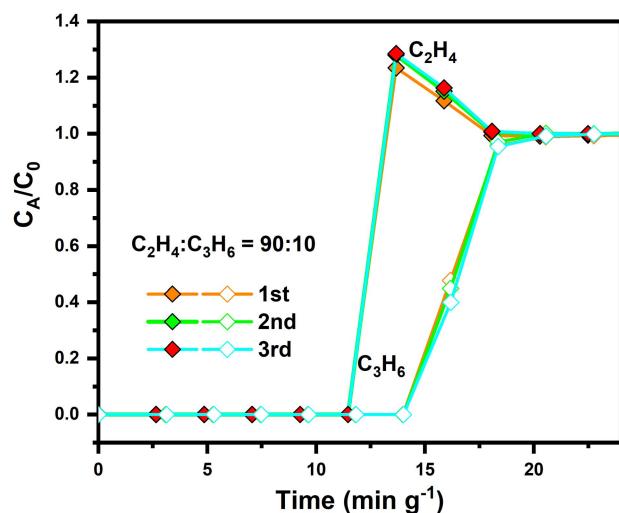
Supplementary Figure 22. C₂H₂ and CO₂ at 298 K along with the dual-site Langmuir Freundlich (DSLF) fits for (A) **Cu-AD-FA**, (C) **Cu-AD-AA**, (E) **Cu-AD-PA**. Selectivity of predicted by IAST at 298 K and 101 kPa: (B) CO₂/C₂H₂ (0.5/0.5) for **Cu-AD-FA**, (D) C₂H₂/CO₂ (0.5/0.5) for **Cu-AD-AA**, (F) C₂H₂/CO₂ (0.5/0.5) for **Cu-AD-PA**.



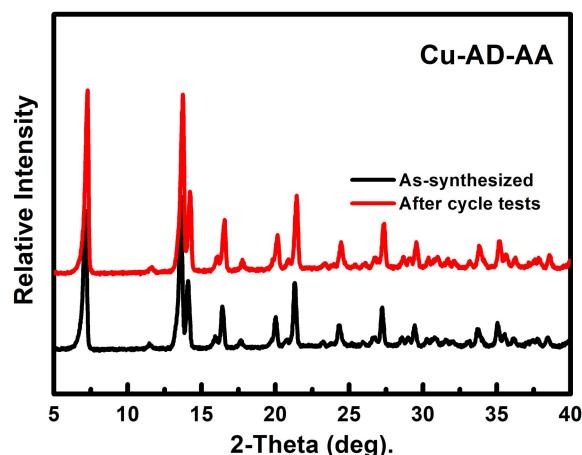
Supplementary Figure 23. Selectivity of predicted by IAST at 298 K and 101 kPa (A) $\text{C}_2\text{H}_4/\text{C}_2\text{H}_6 = 0.5/0.5$, (B) $\text{C}_3\text{H}_6/\text{C}_3\text{H}_8 = 0.5/0.5$.



Supplementary Figure 24. Selectivity of predicted by IAST at 298 K and 101 kPa (A) $\text{C}_3\text{H}_6/\text{C}_2\text{H}_4 = 0.2/0.5$, (B) $\text{C}_3\text{H}_6/\text{C}_2\text{H}_4 = 0.1/0.9$.



Supplementary Figure 25. The breakthrough curves of the $\text{C}_2\text{H}_4/\text{C}_3\text{H}_6$ mixtures (v/v = 90/10 under a flow of 5 mL/min).



Supplementary Figure 26. PXRD patterns after breakthrough cycle tests for Cu-AD-AA.

Calculation procedures of selectivity from IAST

The measured experimental data are excess loadings (q^{ex}) of the pure components CH₄, C₂H₂, C₂H₄, C₂H₆, C₃H₆ and C₃H₈ for **Cu-AD-FA**, **Cu-AD-AA** and **Cu-AD-PA**, which should be converted to absolute loadings (q) firstly.

$$q = q^{ex} + \frac{pV_{pore}}{ZRT} \quad (1)$$

Here Z is the compressibility factor. The Peng-Robinson equation (Eq. 1) is used to estimate the value of compressibility factor to obtain the absolute loading, while the measure pore volume is also necessary.

The dual-site Langmuir-Freundlich equation (Eq. 2) is used for fitting the isotherm data at 298 K.

$$q = q_{m1} \times \frac{b_1 \times p^{1/n_1}}{1 + b_1 \times p^{1/n_1}} + q_{m2} \times \frac{b_2 \times p^{1/n_2}}{1 + b_2 \times p^{1/n_2}} \quad (2)$$

Here p is the pressure of the bulk gas at equilibrium with the adsorbed phase (kPa), q is the adsorbed amount per mass of adsorbent (mol kg⁻¹), q_{m1} and q_{m2} are the saturation capacities of sites 1 and 2 (mol kg⁻¹), b_1 and b_2 are the affinity coefficients of sites 1 and 2 (1/kPa), n_1 and n_2 are the deviations from an ideal homogeneous surface.

$$S = \frac{q_1/q_2}{p_1/p_2} \quad (3)$$

The selectivity of preferential adsorption of component 1 over component 2 in a mixture containing 1 and 2, perhaps in the presence of other components too, can be formally defined as q_1 and q_2 are the absolute component loadings of the adsorbed phase in the mixture. These component loadings are also termed the uptake capacities. We calculate the values of q_1 and q_2 using the Ideal Adsorbed Solution Theory (IAST) of Myers and Prausnitz (Eq. 3).

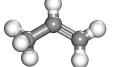
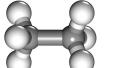
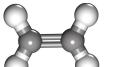
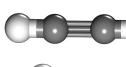
Supplementary Table 1. Crystal data and structure refinement of Cu-AD-FA

MOF	Cu-AD-FA
formula	C ₂₇ H ₃₉ Cu ₃ N ₁₈ O ₉
formula Weight	949.04
temperature	303.0 K
wavelength	0.71073 Å
crystal system, space group	Tetragonal, I4 ₁ /a
<i>a</i> (Å)	15.2500(2)
<i>b</i> (Å)	15.2500(2)
<i>c</i> (Å)	22.9611(4)
<i>V</i> (Å ³)	5339.89(17)
<i>Z</i> , <i>D_c</i> (Mg/M ³)	5.33333, 1.574
<i>F</i> (000)	2588.0
θ range (deg)	5.182~50.696
reflns collected/unique	8227/2420
<i>R_{int}</i>	0.0167
data/restraints/params	2420/12/175
GOF on <i>F</i> ²	1.065
<i>R_I</i> , <i>wR₂</i> (<i>I</i> >2σ(<i>I</i>))	<i>R_I</i> =0.0298, <i>wR₂</i> =0.0861
<i>R_I</i> , <i>wR₂</i> (all data)	<i>R_I</i> =0.0334, <i>wR₂</i> =0.0894
CCDC No.	2312625

Supplementary Table 2. Unit cell parameters of Cu-AD-FA, Cu-AD-AA, BIO-MOF-11 and BIO-MOF-12

MOF	Cu-AD-FA	Cu-AD-AA	BIO-MOF-11	BIO-MOF-12
crystal system,	Tetragonal,	Tetragonal,	Tetragonal,	Tetragonal,
space group	I4 ₁ /a	I4 ₁ /a	I4 ₁ /a	I4 ₁ /a
<i>a</i> (Å)	15.2500(2)	15.298(1)	15.4355(18)	17.243(3)
<i>b</i> (Å)	15.2500(2)	15.298(1)	15.4355(18)	17.243(3)
<i>c</i> (Å)	22.9611(4)	22.517(3)	22.775(5)	20.157(6)
<i>V</i> (Å ³)	5339.89(17)	5269.6(8)	5426.3(16)	5993(2)
CCDC nmuber	2312625	817663	785771	914678

Supplementary Table 3. Physical parameters of C₁-C₃ light hydrocarbon

Gas	Structure	Molecular size (Å ³)	Kinetic diameter (Å)	Boiling point (K)	Polarizabili ty (×10 ⁻²⁵ /cm ³)	Dipole moment (10 ¹⁸ /esu cm ²)	Quadrupole moment (10 ²⁶ /esu cm ²)
C ₃ H ₈		4.02×4.52×6.61	4.3-5.118	231.1	62.9-63.7	0.084	
C ₃ H ₆		4.16×4.65×6.44	4.678	225.4	62.6	0.366	
C ₂ H ₆		4.08×3.81×4.82	4.443	184.5	44.3-44.7	0	0.65
C ₂ H ₄		3.28×4.18×4.84	4.163	169.4	42.52	0	1.50
C ₂ H ₂		3.32×3.34×5.70	3.3	189.3	33.3-39.3	0	7.50
CH ₄		3.7×3.7×3.7	3.8	111.6	26	0	0

Supplementary Table 4. The adsorption capacity of C₁-C₃ light hydrocarbons at 10 kPa and 101 kPa and 298 K

MOFs	CH ₄ (cm ³ /g)		C ₂ H ₂ (cm ³ /g)		C ₂ H ₄ (cm ³ /g)		C ₂ H ₆ (cm ³ /g)		C ₃ H ₆ (cm ³ /g)		C ₃ H ₈ (cm ³ /g)	
	10 kPa	101 kPa	10 kPa	101 kPa	10 kPa	101 kPa	10 kPa	101 kPa	10 kPa	101 kPa	10 kPa	101 kPa
Cu-AD-FA	0.9	7	18	42	15	37	14	35	17	21	16	21
Cu-AD-AA	1.2	10	32	67	26	62	25	63	59	75	56	74
Cu-AD-PA	0.8	6	29	60	17	48	15	45	24	37	16	33

Supplementary Table 5. The refined parameters for the Dual-site Langmuir-Freundlich equations fit for the pure isotherms of CO₂, CH₄, C₂H₂, C₂H₄, C₂H₆, C₃H₆ and C₃H₈ for Cu-AD-FA at 298 K

		q _{m1}	q _{m2}	b ₁	b ₂	n ₁	n ₂	R ²
Cu-AD-FA	C ₃ H ₆	0.86666	0.25632	0.3781	0.22462	0.50167	1.17884	0.99999
	CH ₄	1.13224	0.15907	6.29254E-4	0.01755	1.25519	1.0222	0.99999
	C ₂ H ₆	1.26222	1.15771	0.0723	0.01565	0.92691	0.83985	0.99999
	C ₃ H ₈	0.39279	0.60048	1.00048	0.08155	1.33034	1.03194	0.99998
	C ₂ H ₂	2.06556	1.58491	0.06223	0.00163	0.98702	0.83342	0.99999
	C ₂ H ₄	1.77917	0.36469	0.03968	0.10057	0.92325	1.07521	0.99999
	CO ₂	1.53498	2.88142	0.03444	0.02391	1.19298	0.74631	0.99999

Supplementary Table 6. The refined parameters for the Dual-site Langmuir-Freundlich equations fit for the pure isotherms of CO₂, CH₄, C₂H₂, C₂H₄, C₂H₆, C₃H₆ and C₃H₈ for Cu-AD-AA at 298 K

		q _{m1}	q _{m2}	b ₁	b ₂	n ₁	n ₂	R ²
Cu-AD-AA	C ₃ H ₆	2.60968	1.14829	0.29544	1.79465	0.63973	1.5056	0.99999
	CH ₄	9.662E-4	2.08571	4.14389E6	0.00245	0.98579	1.00695	0.99999
	C ₂ H ₆	2.34214	0.93952	0.05842	0.00932	0.94495	1.70868	0.99999
	C ₃ H ₈	1.07752	2.38268	0.0288	0.5823	1.19812	1.19361	0.99999
	C ₂ H ₂	2.29709	1.06541	0.08159	0.02857	0.94585	1.37165	0.99999
	C ₂ H ₄	2.30857	0.91897	0.03117	0.11119	1.24991	0.68962	0.99999
	CO ₂	3.98438	1.92179	0.02212	3.86292E-5	1.00144	1.69156	0.99999

Supplementary Table 7. The refined parameters for the Dual-site Langmuir-Freundlich equations fit for the pure isotherms of CO₂, CH₄, C₂H₂, C₂H₄, C₂H₆, C₃H₆ and C₃H₈ for Cu-AD-PA at 298 K

		q _{m1}	q _{m2}	b ₁	b ₂	n ₁	n ₂	R ²
Cu-AD-PA	C ₃ H ₆	1.24681	0.71553	0.50149	0.04201	0.71368	0.84736	0.99998
	CH ₄	0.09586	5.33509	0.00911	6.27503E-4	1.09597	0.92081	0.99997
	C ₂ H ₆	1.89565	2.77283	0.05141	0.00391	0.95344	0.85502	0.99999
	C ₃ H ₈	0.74747	1.50165	0.30644	0.02544	0.83331	0.80806	0.99999
	C ₂ H ₂	2.47706	1.11531	0.04001	0.15737	0.8856	1.00091	0.99999
	C ₂ H ₄	2.24275	0.78332	0.06093	5.72062E-4	0.93237	1.54409	0.99999
	CO ₂	0.66199	3.65487	0.04231	0.00522	1.02715	0.83886	0.99999

Supplementary Table 8. Comparison of the selectivity for C₃H₈/CH₄ (v/v = 0.5/0.5) and C₂H₆/CH₄ (v/v = 0.5/0.5) with other reported materials at 298 K under 101 kPa

MOFs	C ₃ H ₈ (cm ³ /g)	C ₂ H ₆ (cm ³ /g)	CH ₄ (cm ³ /g)	C ₃ H ₈ /CH ₄	C ₂ H ₆ /CH ₄	Ref.
BSF-2	39.6	27.3	5.4	2609	53	[1]
Ni(HBTC)(bipy)	138.4	131.0	20.8	1857.0	27.5	[2]
MIL-142A	119.2	85.6	12.1	1300	13.7	[3]
JUC-220				873	39	[4]
JLU-Liu40	164	104	11	845	21	[5]
Cu-IPA	69.4	57.6	18.1	765	40	[6]
UiO-66-Naph	31.1	27.8	8.5	741	32	[7]
ZUL-C2	56.5	63.2		632	91	[8]
JLU-MOF68	95.0		6.2	628		[9]
PCN-224	184.8	65.9	10.5	609	12	[10]
FJI-C1	141.9	87.4	9.7	471		[11]
BSF-1	43.5	35.2	10.5	353	23	[12]
NKM-101a	74.9	65.5	15.1	223.1	20.1	[13]
UPC-100-In	118.9	119.3	11.7	186.4	26.6	[14]
CTGU-15	271.7	47.7	8.96	170.7	5.2	[15]
Cu-AD-FA	21	35	7	29.1	36.6	This work
Cu-AD-AA	74	63	10	746.1	50.0	This work
Cu-AD-PA	33	45	6	31.1	27.8	This work

Supplementary Table 9. Comparison of the selectivity for C₃H₆/C₂H₄ with other reported materials at 298 K under 101 kPa

MOFs	C ₃ H ₆	C ₂ H ₄	IAST			Ref.
	(cm ³ /g)	(cm ³ /g)	0.5/0.5	0.2/0.5	0.1/0.9	
Zn ₂ (oba) ₂ (dmimpym)	76.0	48.3	15.6	16.5	17.1	[16]
CoV-(CF ₃) ₃ bdc-tpt	79.1	65.9	10.1			[17]
CoIn-bco-tpt	98.8	90.9	9.14			[17]
CoV-bco-tpt	109.9	102.8	7.83			[17]
CoIn-bco-tpa	81.1	67.8	6.10			[17]
CoV-bco-tpa	76.4	64.9	6.37			[17]
Y-pek-MOF-1	146.3	47.2	9.0			[18]
Y-pek-MOF-2	127.3	41.7	5.4			[18]
NEM-7-Cu	75.5	29	8.61			[19]
Mn-dtzip	216.4	76.7	8.6	8.7	9.0	[20]
spe-MOF	236.9	48.9	7.7	7.0	6.7	[21]
srl-MOF	30.1	21.4	8.09			[21]
MFM-202a	160.8	64.9	8.4			[22]
Iso-MOF-1	209.0	51.0	5.08		5.36	[23]
Iso-MOF-2	254.1	71.4	6.60		6.81	[23]
Iso-MOF-3	234.7	66.0	7.04		7.12	[23]
Iso-MOF-4	254.5	73.1	7.74		7.23	[23]
UPC-33	94.3	31.1	5.70		5.84	[24]
Zn-BPZ-SA	68.3	63.9	4.8	5.3	6.1	[25]
Mg-MOF-74			4.7			[26]
Ni-MOF-74			3.3			[26]
Cd ₂ (AzDC) ₂ (TPT) ₂](DMF) ₃	59.84	44.95	1.2			[27]
Cu-AD-FA	21	37	1.1	1.1	1.1	This work
Cu-AD-AA	75	62	10.9	10.8	10.9	This work
Cu-AD-PA	37	48	1.9	2.0	2.1	This work

REFERENCES

1. Zhang Y, Yang L, Wang L, Cui X, Xing H. Pillar iodination in functional boron cage hybrid supramolecular frameworks for high performance separation of light hydrocarbons. *J Mater Chem A* 2019;7:27560-66. DOI: 10.1039/c9ta09928j
2. Guo P, Chang M, Yan T, Li Y, Liu D. A pillared-layer metal–organic framework for efficient separation of C₃H₈/C₂H₆/CH₄ in natural gas. *Chin J Chem Eng* 2022;42:10-16. DOI: 10.1016/j.cjche.2021.08.011
3. Yuan Y, Wu H, Xu Y, et al. Selective extraction of methane from C1/C2/C3 on moisture-resistant MIL-142A with interpenetrated networks. *Chem Eng J* 2020;395:125057. DOI: 10.1016/j.cej.2020.125057
4. Shi X, Zu Y, Li X, et al. Highly selective adsorption of light hydrocarbons in a HKUST-like MOF constructed from spirobifluorene-based octacarboxylate ligand by a substitution strategy. *Nano Research* 2023;16:10652-59. DOI: 10.1007/s12274-023-5634-x
5. Sun Q, Yao S, Liu B, et al. A novel polyhedron-based metal–organic framework with high performance for gas uptake and light hydrocarbon separation. *Dalton Trans* 2018;47:5005-10. DOI: 10.1039/C7DT04622G
6. Lin D, Tu S, Yu L, et al. Highly efficient separation of CH₄/C₂H₆/C₃H₈ from natural gas on a novel copper-based metal–organic framework. *Ind Eng Chem Res* 2023;62:5252-61. DOI: 10.1021/acs.iecr.2c04286
7. Zhang L, Xiong XH, Meng LL, et al. Engineering pore nanospaces by introducing aromatic effects in UiO-66 for efficient separation of light hydrocarbons. *J Mater Chem A* 2023;11:12902-09. DOI: 10.1039/d2ta09338c
8. Zhou J, Ke T, Steinke F, et al. Tunable confined aliphatic pore environment in robust metal–organic frameworks for efficient separation of gases with a similar structure. *J Am Chem Soc* 2022;144:14322-29. DOI: 10.1021/jacs.2c05448
9. Kan L, Luo X, Yu X, Zhang L, Liu Y. A multi-functionalized MOF with unique molecular-sized pockets for excellent lead(II) removal and selective separation of C₃H₈/CH₄. *Sep Purif Technol* 2023;325:124758. DOI: 10.1016/j.seppur.2023.124758
10. Shi R, Lv D, Chen Y, et al. Highly selective adsorption separation of light hydrocarbons with a porphyrinic zirconium metal–organic framework PCN-224. *Sep Purif Technol* 2018;207:262-68. DOI: 10.1016/j.seppur.2018.06.064
11. Huang Y, Lin Z, Fu H, et al. Porous anionic indium–organic framework with enhanced gas and vapor adsorption and separation ability. *ChemSusChem*

- 2014;7:2647-53. DOI: 10.1002/cssc.201402206
12. Zhang Y, Yang L, Wang L, Duttwyler S, Xing H. A microporous metal-organic framework supramolecularly assembled from a Cu(II) dodecaborate cluster complex for selective gas separation. *Angew Chem Int Ed Engl* 2019;58:8145-50. DOI: 10.1002/anie.201903600
13. Qiao Y, Chang X, Zheng J, et al. Self-interpenetrated water-stable microporous metal-organic framework toward storage and purification of light hydrocarbons. *Inorg Chem* 2021;60:2749-55. DOI: 10.1021/acs.inorgchem.0c03618
14. Fan W, Wang X, Xu B, et al. Amino-functionalized MOFs with high physicochemical stability for efficient gas storage/separation, dye adsorption and catalytic performance. *J Mater Chem A* 2018;6:24486-95. DOI: 10.1039/c8ta07839d
15. Lv D, Liu Z, Xu F, et al. A Ni-based metal-organic framework with super-high C₃H₈ uptake for adsorptive separation of light alkanes. *Sep Purif Technol* 2021;266:118198. DOI: 10.1016/j.seppur.2020.118198
16. Li YZ, Wang GD, Krishna R, et al. A separation MOF with O/N active sites in nonpolar pore for one-step C₂H₄ purification from C₂H₆ or C₃H₆ mixtures. *Chem Eng J* 2023;466:143056. DOI: 10.1016/j.cej.2023.143056
17. Xiao Y, Hong A N, Chen Y, et al. Developing water-stable pore-partitioned metal-organic frameworks with multi-level symmetry for high-performance sorption applications. *Small* 2023;19:e2205119. DOI: 10.1002/smll.202205119
18. Wei WQ, Guo XA, Zhang ZH, Zhang YF, Xue DX. Topology-guided synthesis and construction of amide-functionalized rare-earth metal-organic frameworks. *Inorg Chem Commun* 2021;133:108896. DOI: 10.1016/j.inoche.2021.108896
19. Liu X, Hao C, Li J, et al. An anionic metal-organic framework: metathesis of zinc(II) with copper(II) for efficient C₃/C₂ hydrocarbon and organic dye separation. *Inorg Chem Front* 2018;5:2898-905. DOI: 10.1039/c8qi00773j
20. Zhang L, Ma LN, Wang GD, et al. A new honeycomb MOF for C₂H₄ purification and C₃H₆ enrichment by separating methanol to olefin products. *J Mater Chem A* 2023;11:2343-48. DOI: 10.1039/d2ta08977g
21. Fang H, Zheng B, Zhang ZH, et al. Ligand-conformer-induced formation of zirconium-organic framework for methane storage and MTO product separation. *Angew Chem Int Ed Engl* 2021;60:16521-28. DOI: 10.1002/anie.202103525
22. Gao S, Morris CG, Lu Z, et al. Selective hysteretic sorption of light hydrocarbons

- in a flexible metal–organic framework material. *Chem Mater* 2016;28:2331-40. DOI: 10.1021/acs.chemmater.6b00443
23. Fan W, Wang X, Zhang X, et al. Fine-tuning the pore environment of the microporous Cu-MOF for high propylene storage and efficient separation of light hydrocarbons. *ACS Cent Sci* 2019;5:1261-68. DOI: 10.1021/acscentsci.9b00423
24. Fan W, Wang Y, Zhang Q, et al. An amino-functionalized metal-organic framework, based on a rare $\text{Ba}_{12}(\text{COO})_{18}(\text{NO}_3)_2$ cluster, for efficient $\text{C}_3/\text{C}_2/\text{C}_1$ separation and preferential catalytic performance. *Chem Eur J* 2018;24:2137-43. DOI: 10.1002/chem.201704629
25. Wang GD, Krishna R, Li YZ, et al. Rational construction of ultrahigh thermal stable MOF for efficient separation of MTO products and natural gas. *ACS Mater Lett* 2023;5:1091-99. DOI: 10.1021/acsmaterialslett.3c00096
26. Wu X, Bao Z, Yuan B, et al. Microwave synthesis and characterization of MOF-74 ($\text{M} = \text{Ni, Mg}$) for gas separation. *Microporous Mesoporous Mater* 2013;180:114-22. DOI: 10.1016/j.micromeso.2013.06.023
27. Zhang Y, Meng XQ, Ding HJ, et al. Rational construction of breathing metal-organic frameworks through synergy of a stretchy ligand and highly variable π - π interaction. *ACS Appl Mater Interfaces* 2019;11:20995-1003. DOI: 10.1021/acsami.9b04759