

## Supplementary Materials

### Identifying determinants of $\gamma'$ phase coarsening behavior in Co/CoNi-based superalloys with explainable artificial intelligence (XAI)

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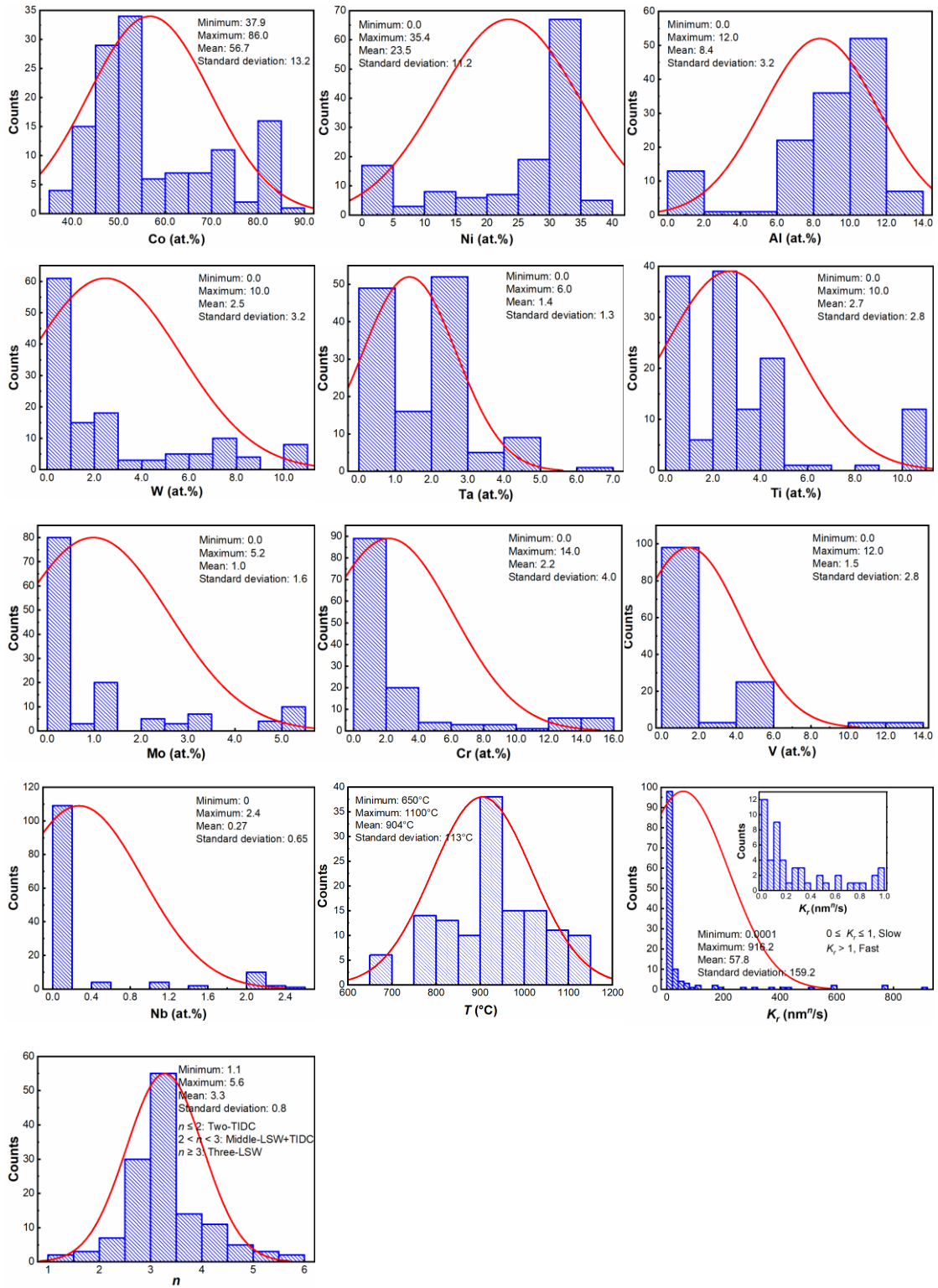
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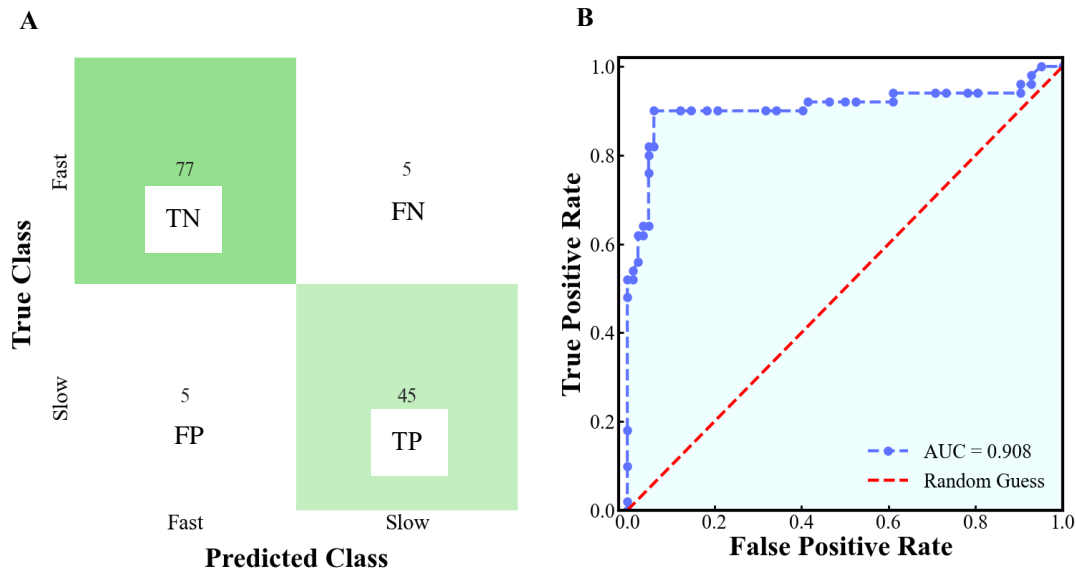
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2 **Supplementary Figure 1.** Statistical distributions of element compositions, process  
 3 parameter,  $n$ , and  $K_r$  in the investigated experimental datasets.

4 Supplementary Figure 2A shows a confusion matrix for the XGBC model using four  
5 SBS-selected CP features with cross-validation. In a confusion matrix, all samples can  
6 be categorized as true positive (TP), true negative (TN), false positive (FP), and false  
7 negative (FN), respectively. The precision and recall are defined by Supplementary  
8 Equation (1) and (2), respectively. Generally, there exists a precision-recall trade-off  
9 in classification, where an ML model often reduces recall with improving precision.  
10 The  $F_1$  score, defined by Supplementary Equation (3), is the harmonic mean of  
11 precision and recall. The XGBC model yields the F1 scores of 0.900 and 0.939 for the  
12 Slow and Fast coarsening categories, respectively. Supplementary Figure 2B presents  
13 the receiver operating characteristic (ROC) curve for the Slow coarsening  
14 classification, plotting the true positive rate (TPR, equal to recall) against the false  
15 positive rate [FPR, see Supplementary Equation (4)]. The area under the ROC curve  
16 (AUC) is 0.908, indicating outstanding classification performance of the XGBC  
17 model<sup>[1]</sup>.



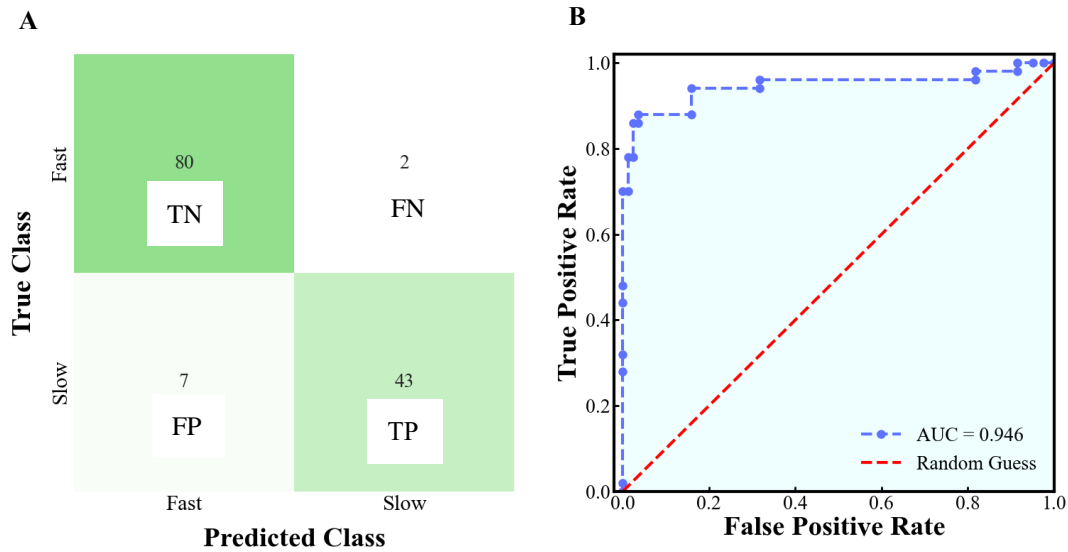
18  
19 **Supplementary Figure 2.** The performance of XGBC model using four SBS-selected  
20 CP features with cross-validation. (A) the confusion matrix; (B) ROC curve with  
21 AUC for Slow coarsening category.

22 
$$precision = \frac{TP}{TP + FP} \quad (S1)$$

23 
$$recall = \frac{TP}{TP + FN} \quad (S2)$$

24 
$$F_1 \text{ score} = 2 \cdot \frac{precision \cdot recall}{precision + recall} \quad (S3)$$

$$FPR = \frac{FP}{FP + TN} \quad (S4)$$



26

27 **Supplementary Figure 3.** The performance of XGBC model using seven SBS-  
 28 selected CPAE features with cross-validation. (A) the confusion matrix; (B) ROC  
 29 curve with AUC for Slow coarsening category.

### 30 Data Sources:

31 In this work, our methodology was applied on the  $L_{12}$ -strengthened Co/CoNi-base  
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