

Supplementary Materials

Catalytic synthesis of niacin from 3-methyl-pyridine and 30% H_2O_2 by Cu-based zeolite

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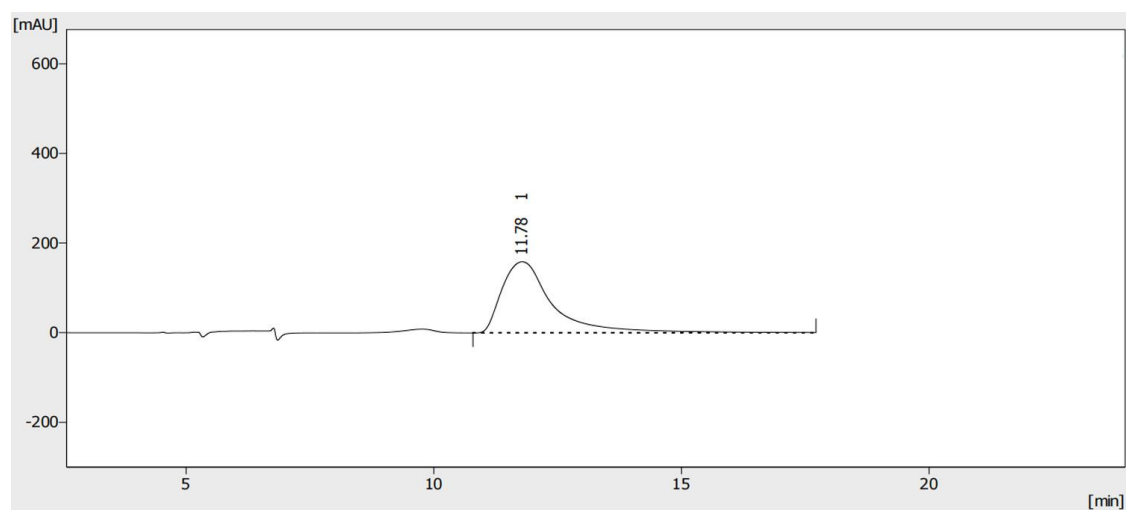
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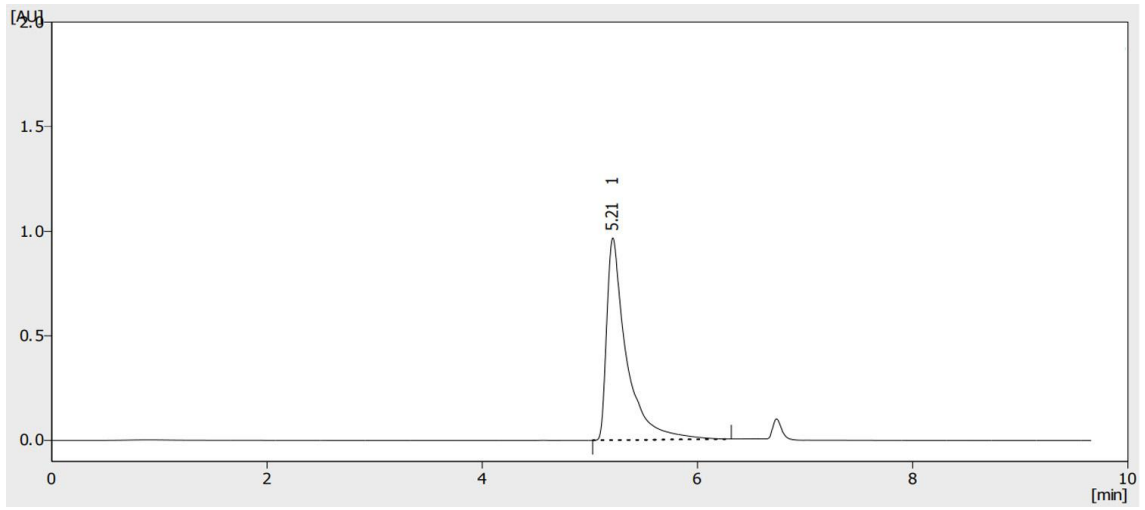
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Supplementary Table 1 .The comparison of this work with the reported work of ref^[13]

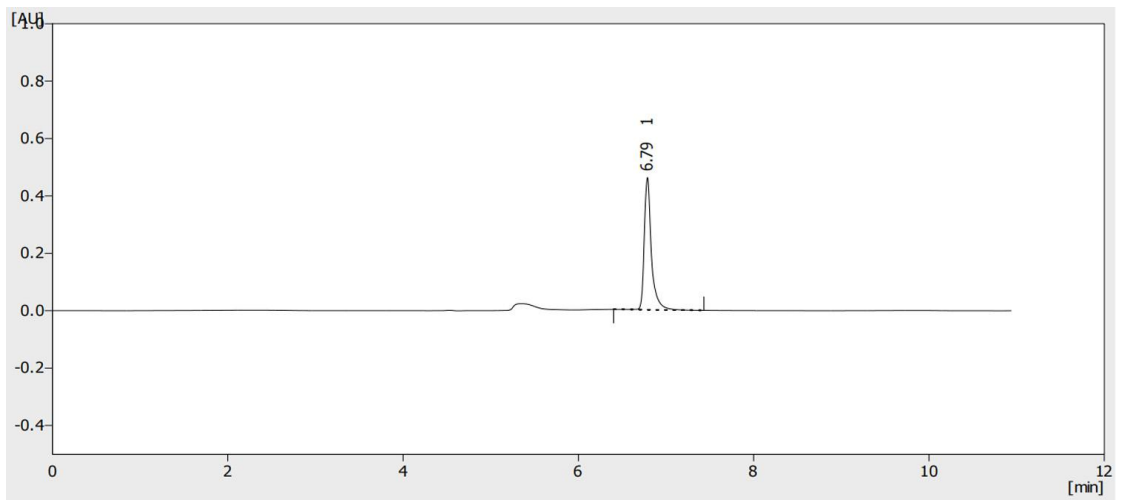
	Ag/Mn₃O₄ spinel nanorods^[13]	Cu/13X in this work
Preparation process of catalyst	Complex	Simple
Cost of catalyst	High	Low
Concentration of hydrogen peroxide (%)	50	30
Reaction time (hours)	15	8
Conversion of 3-methyl-pyridine (%)	55	84
Selectivity for niacin (%)	97	69
Niacin yield (%)	53	58



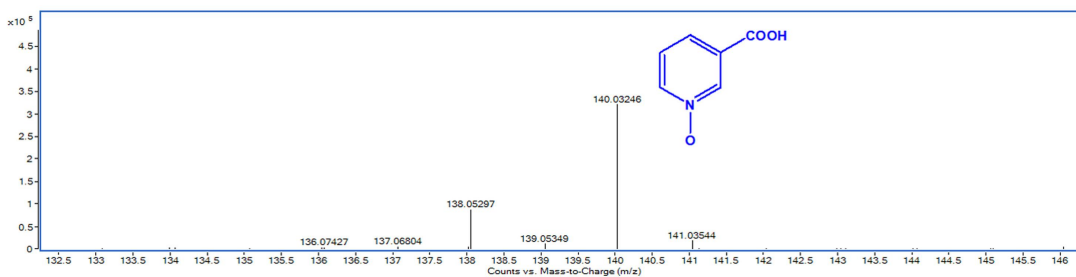
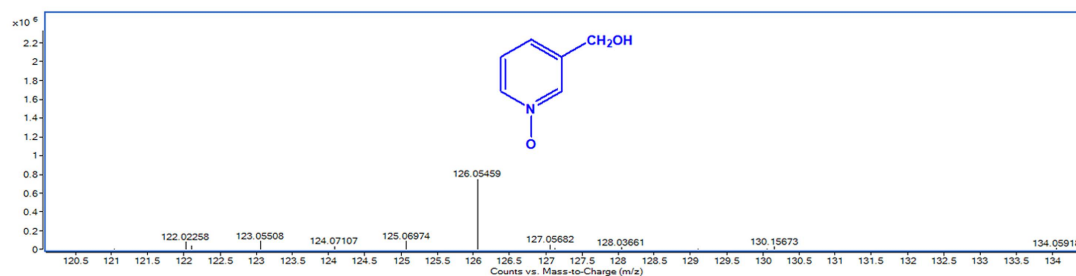
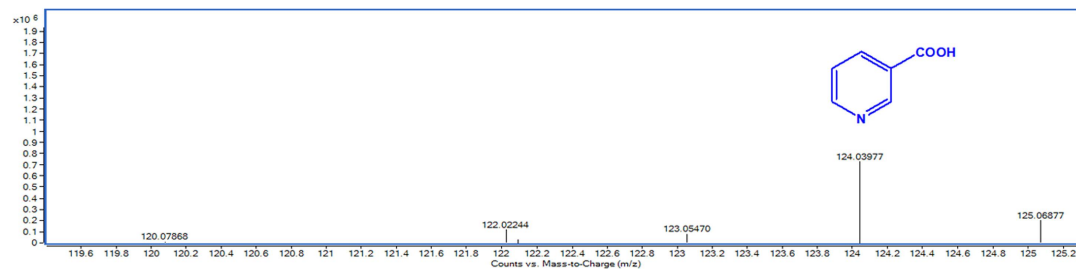
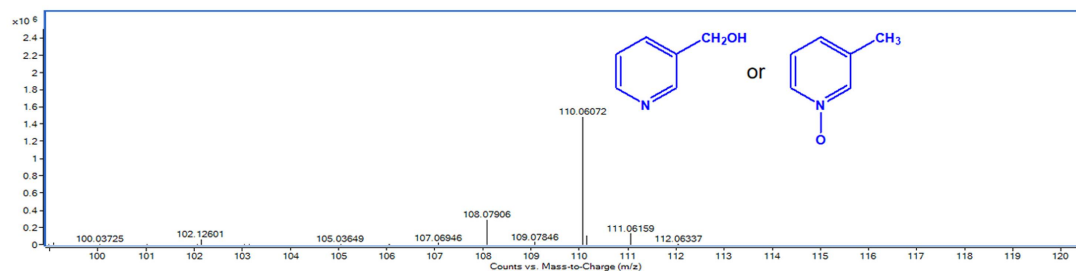
Supplementary Figure 1. Liquid chromatogram of 3-methyl-pyridine.



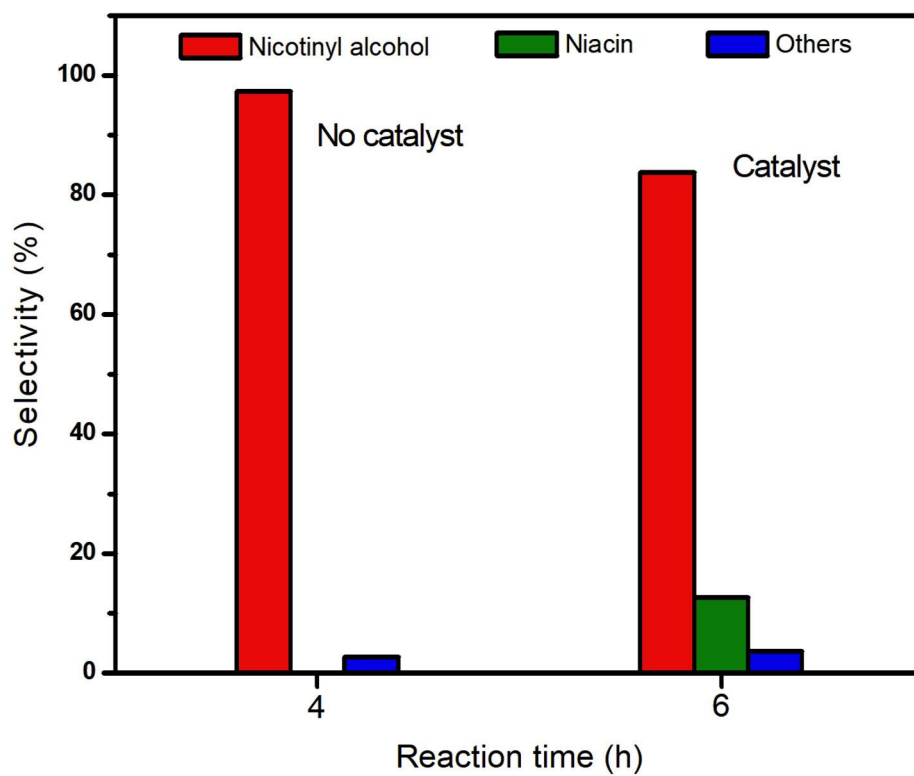
Supplementary Figure 2. Liquid chromatogram of niacin.



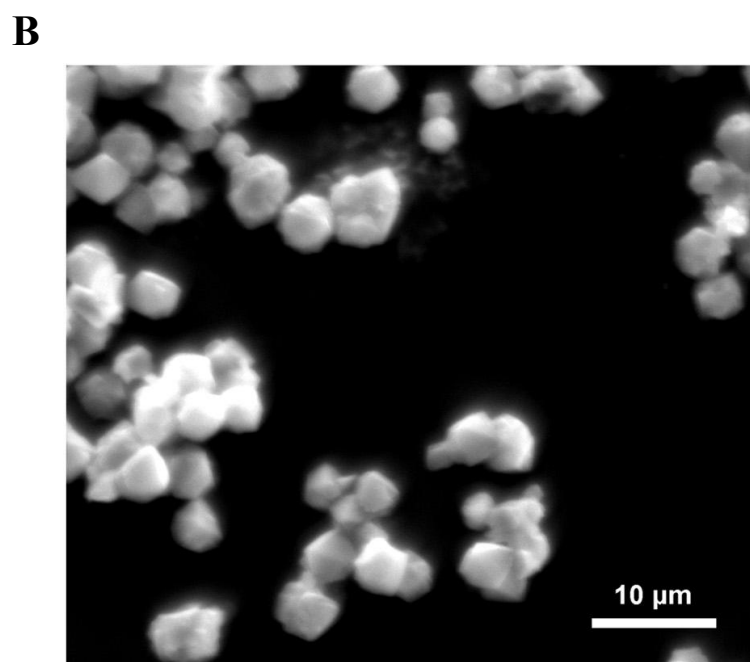
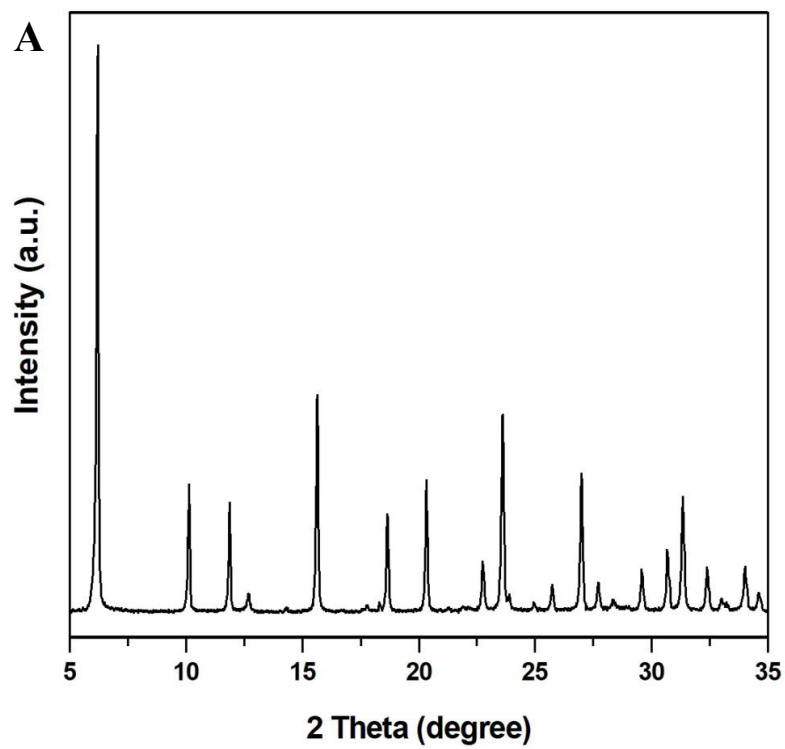
Supplementary Figure 3. Liquid chromatogram of nicotiny alcohol.



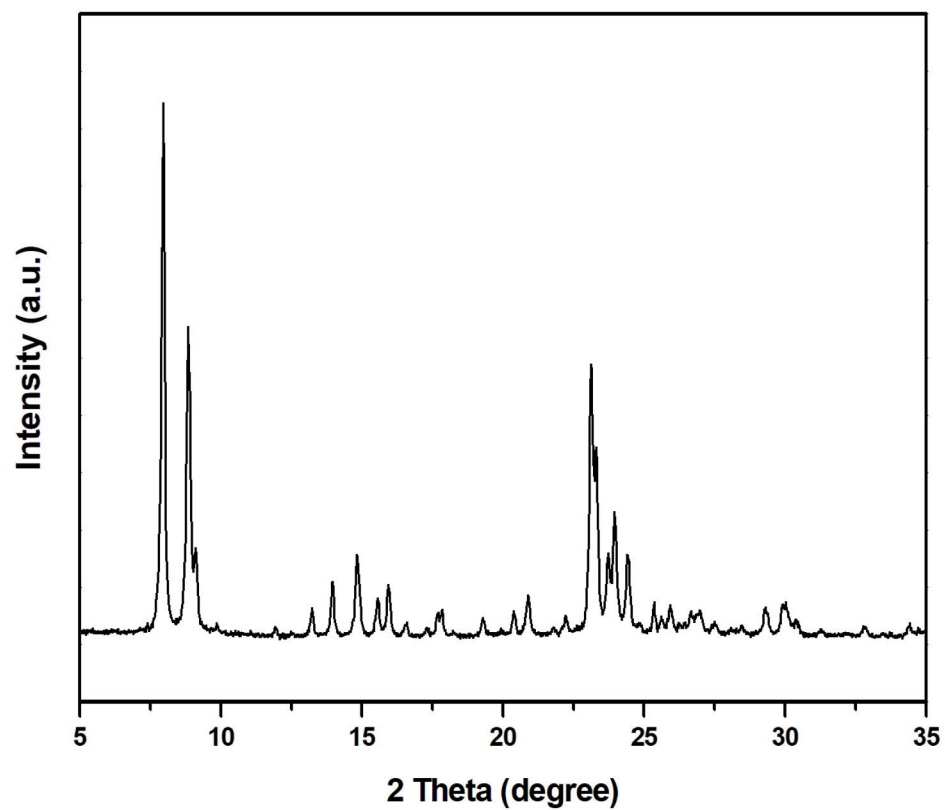
Supplementary Figure 4. LC-MC results of reaction mixture.



Supplementary Figure 5. Product distributions in the controlled experiment.



Supplementary Figure 6. (A) Powder XRD and (B) SEM image of Cu/13X catalyst after reaction.



Supplementary Figure 7. Powder XRD pattern of commercial zeolite TS-1.