Supplementary Material

Machine learning based optimization method for vacuum carburizing process and its application

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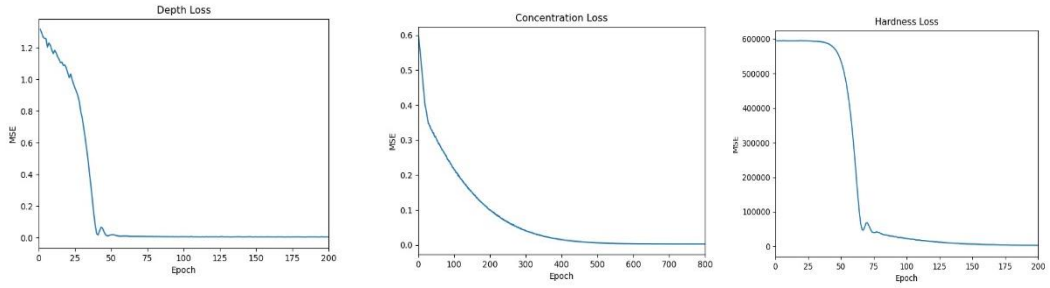
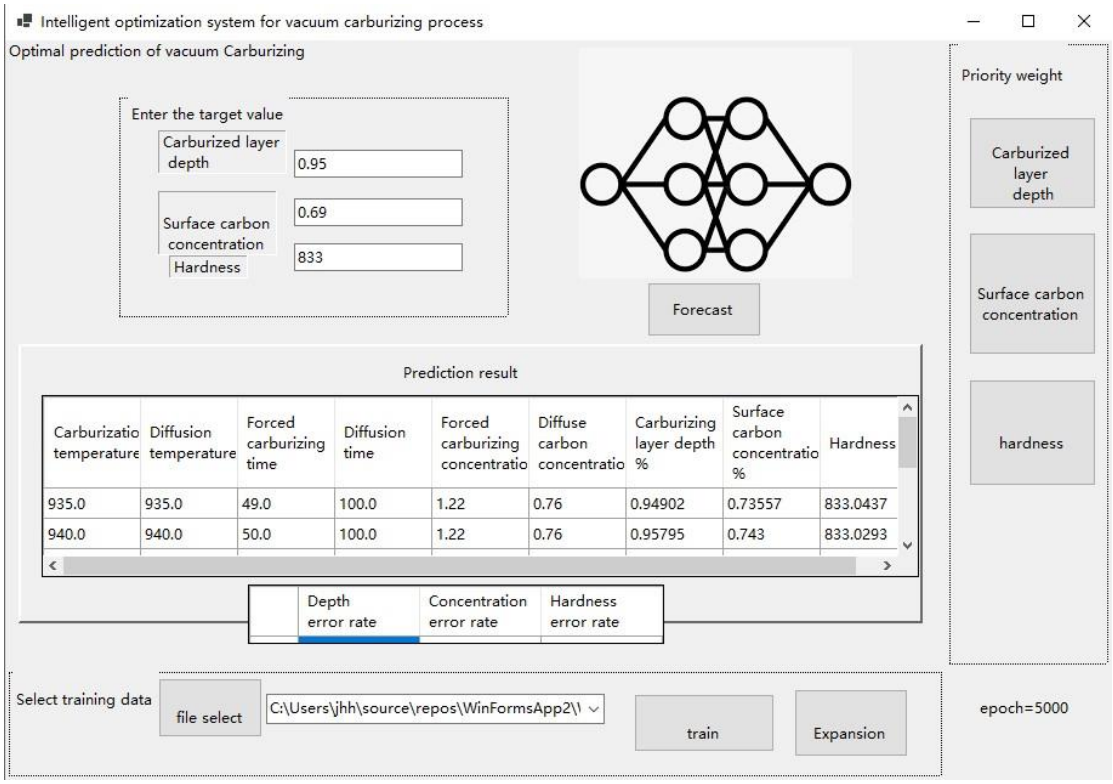


A B C

Supplementary Figure 1. Error rate of training results. A: Carburizing layer depth error rate; B: Surface carbon concentration error rate; C: Surface hardness error rate.



Supplementary Figure 2: Optimized prediction system interface.