

Supplementary Materials

Mechanochemical process enhancing pore reconstruction for dense energy storage of carbon-based supercapacitors

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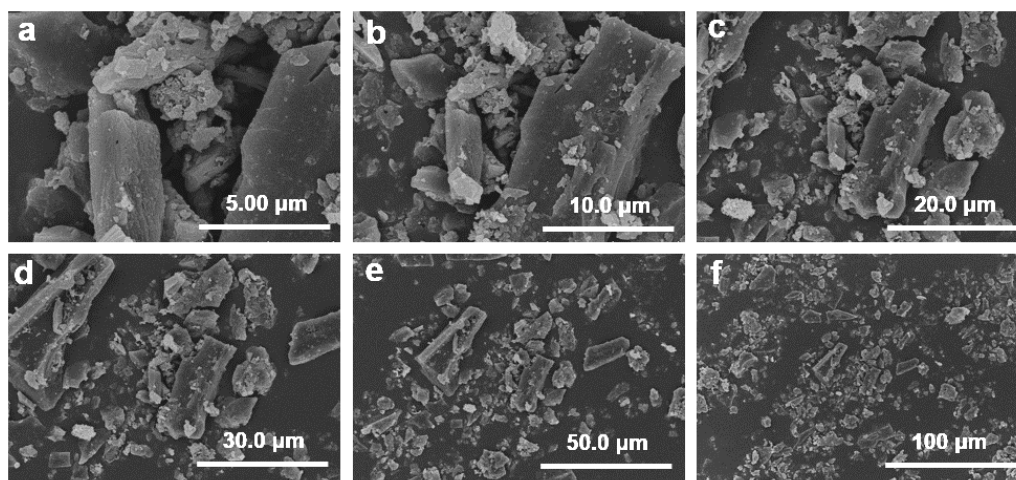


Figure S1 SEM images of CAC at different magnifications.

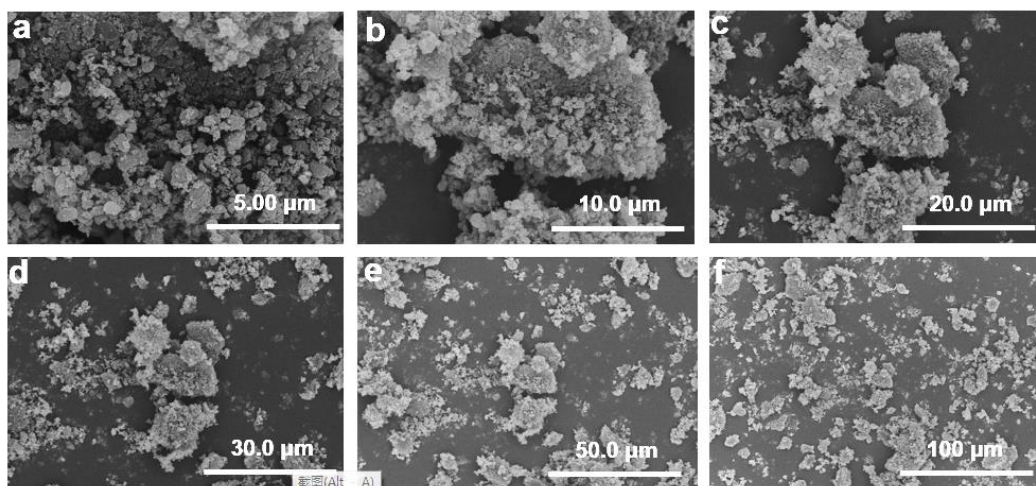


Figure S2 SEM images of CAC-1 at different magnifications.

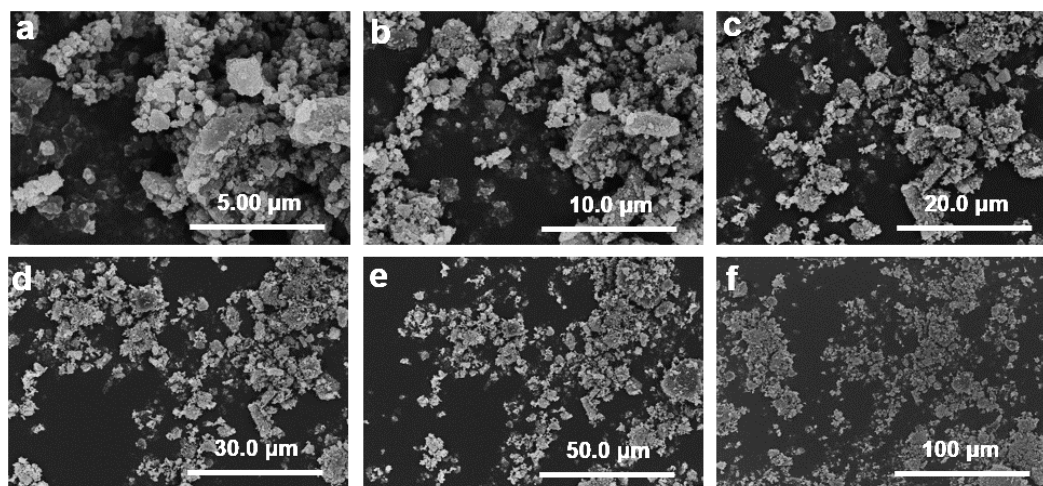


Figure S3 SEM images of CAC-4 at different magnifications.

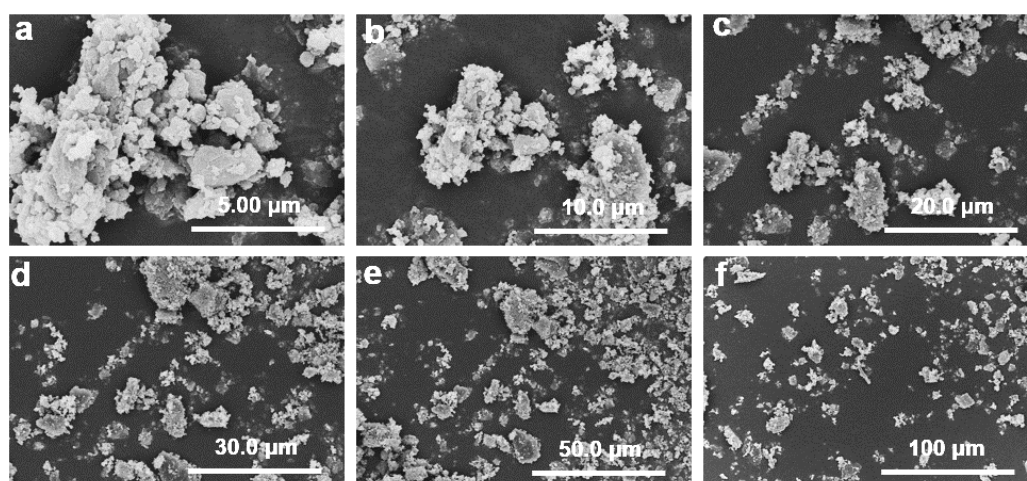


Figure S4 SEM images of CAC-8 at different magnifications.

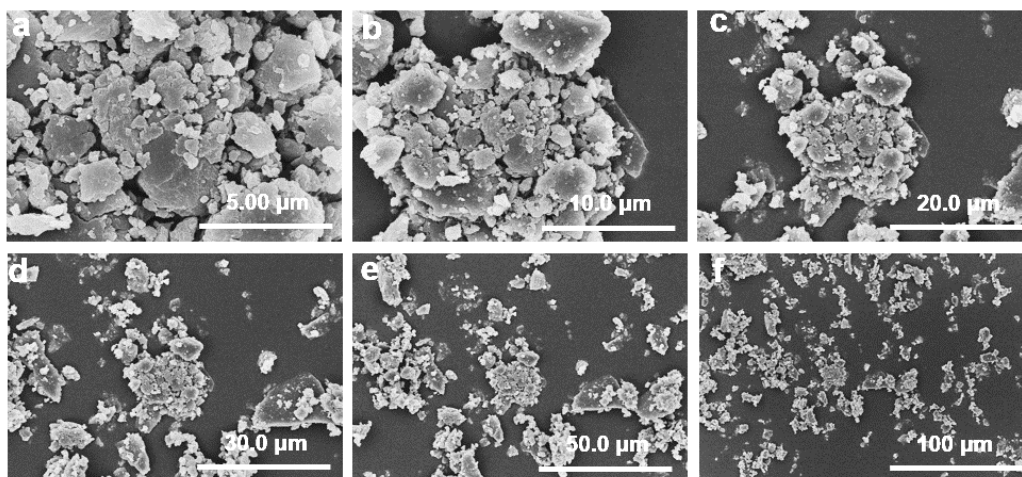


Figure S5 SEM images of CAC-12 at different magnifications.

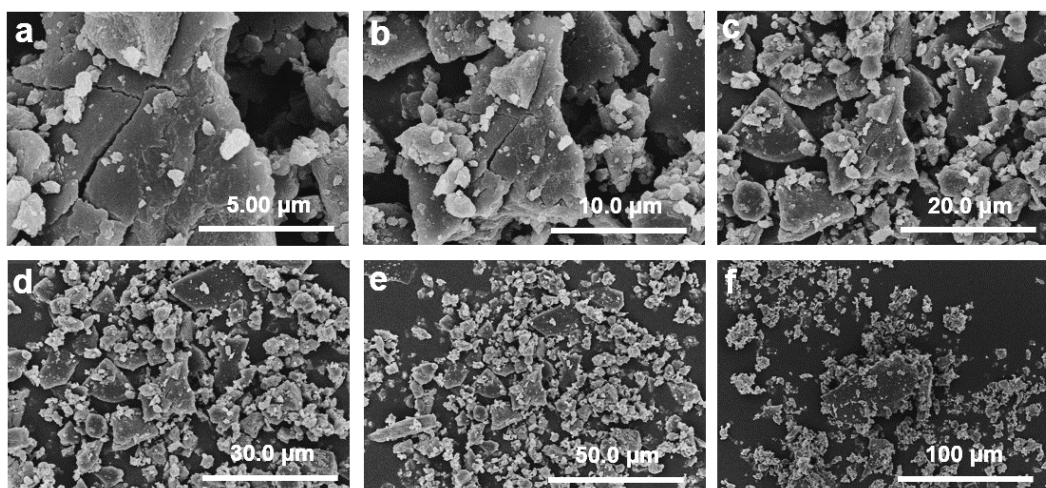


Figure S6 SEM images of CAC-24 at different magnifications.

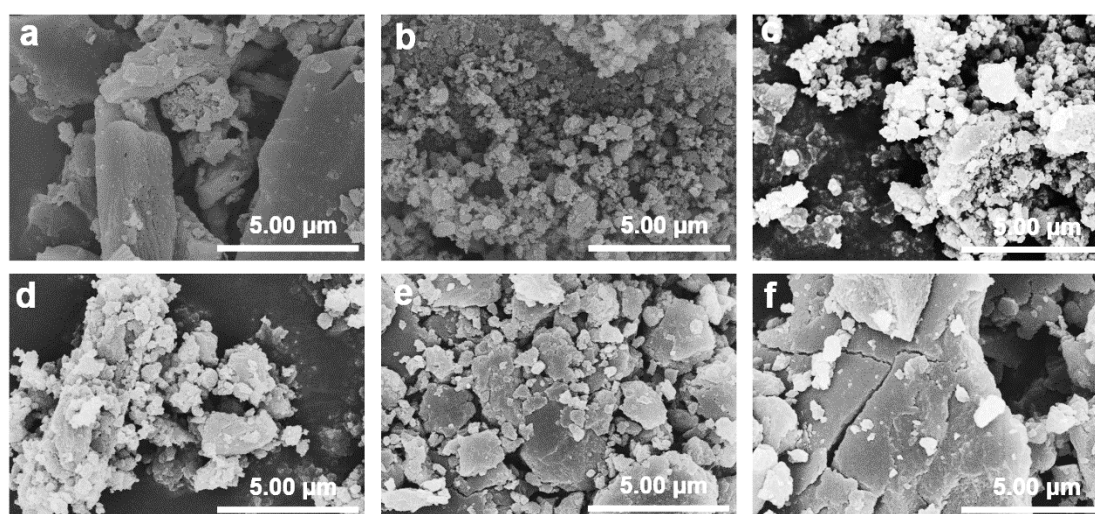


Figure S7 SEM images of CAC-x at same magnification.

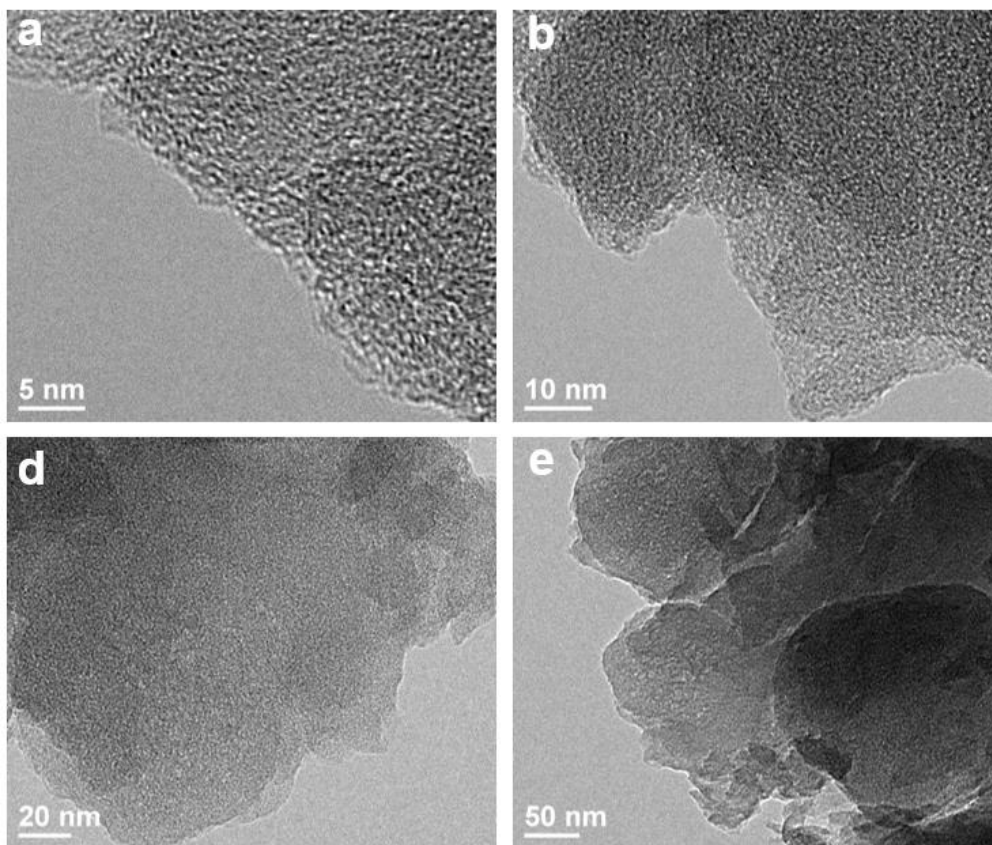


Figure S8 HRTEM images of CAC-24 at different magnifications.

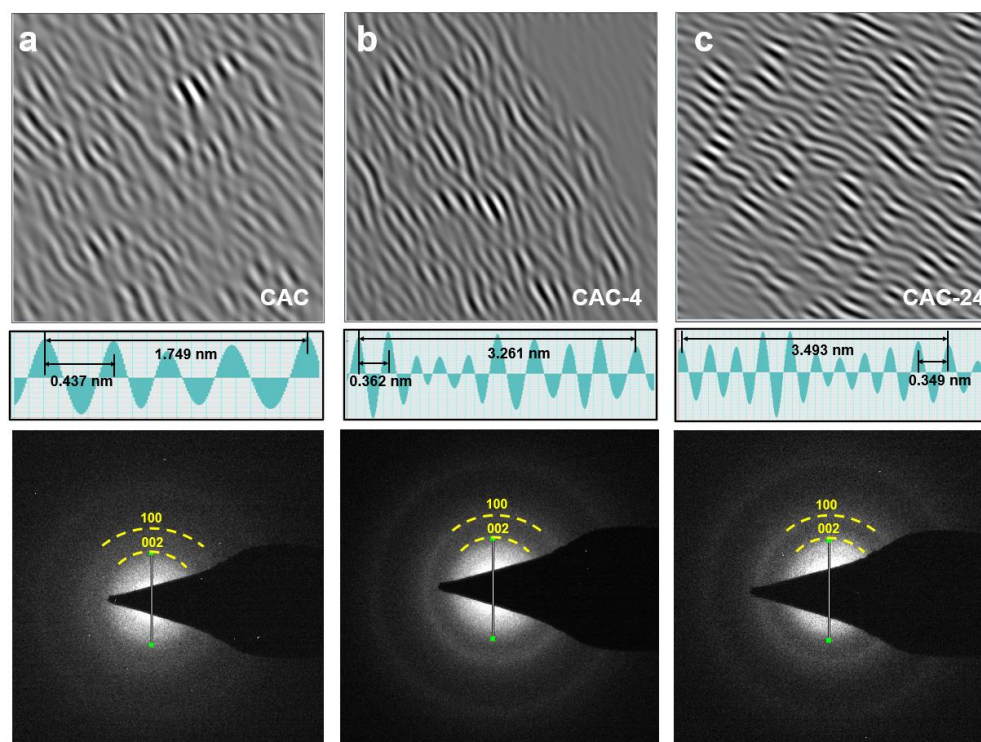


Figure S9 Lattice fringes and SAED of **a** CAC-0, **b** CAC-4 and **c** CAC-24.

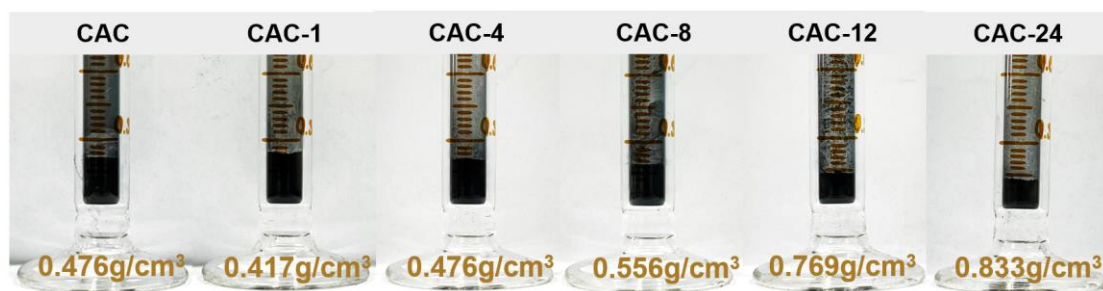


Figure S10 Vibration densities of CAC and CAC-x.

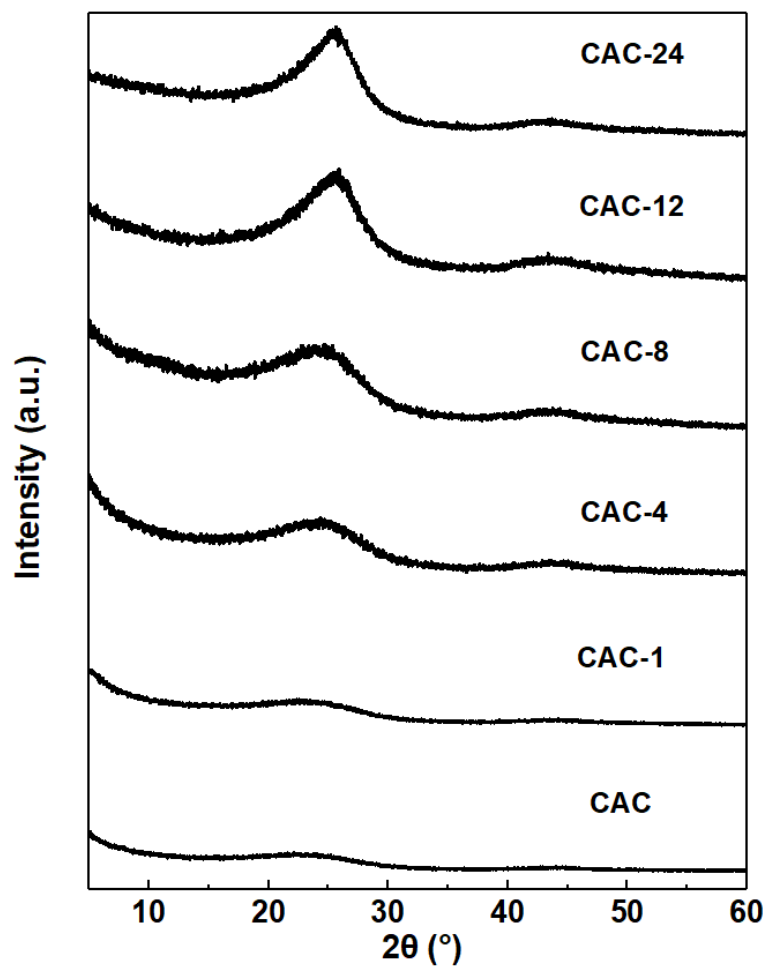


Figure S11 XRD patterns of CAC and CAC-x.

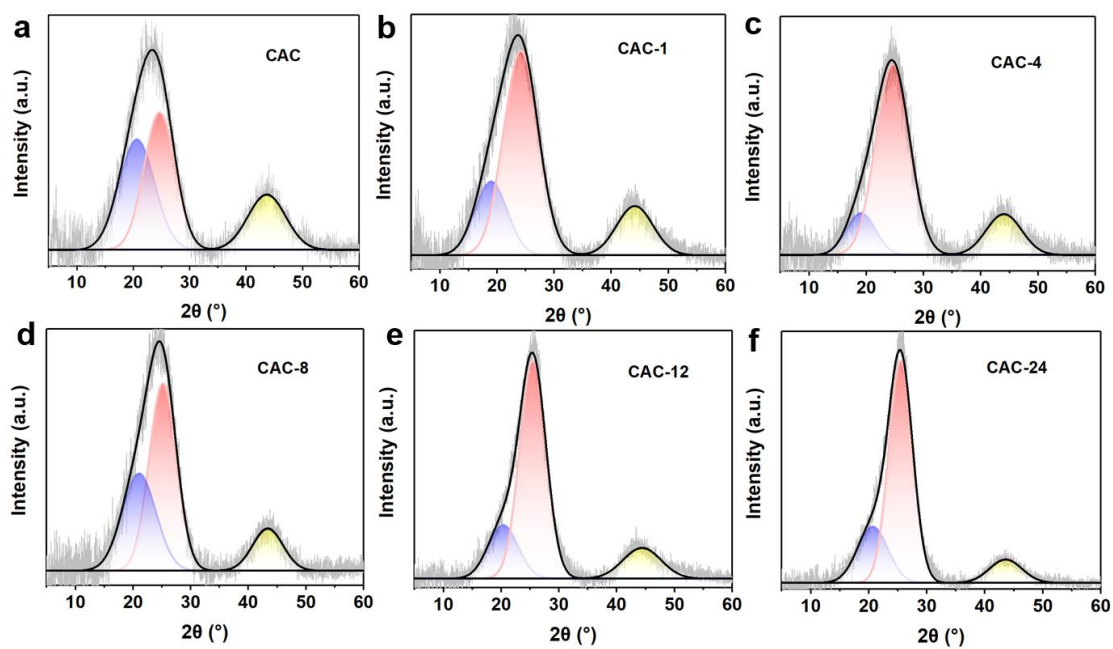


Figure S12 Deconvoluted XRD patterns of CAC and CAC- x .

Table S1 Structural parameters of microcrystals from XRD patterns for CAC and CAC- x .

	CAC	CAC-1	CAC-4	CAC-8	CAC-12	CAC-24
d_{002}	0.437	0.368	0.362	0.354	0.350	0.349
L_a	2.221	2.338	2.399	2.824	2.272	2.651
L_c	1.229	1.113	1.147	1.438	1.503	1.654

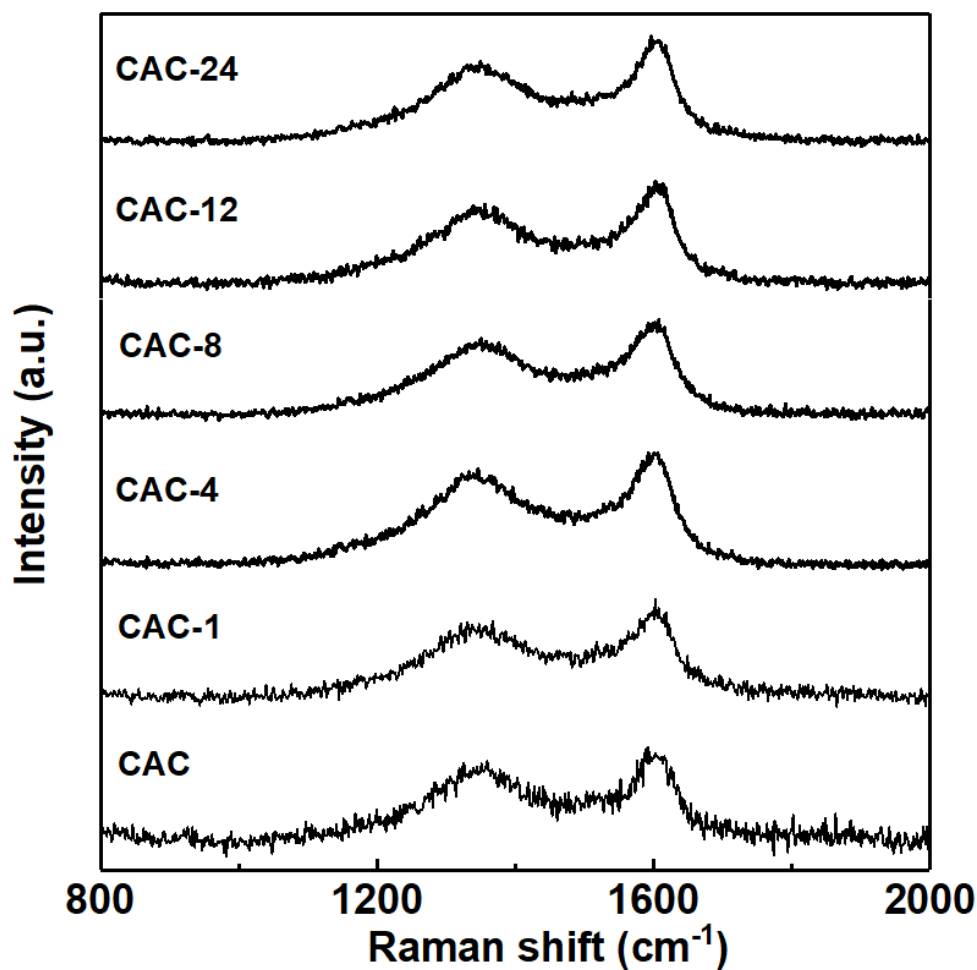


Figure S13 Raman patterns of CAC and CAC-*x*.

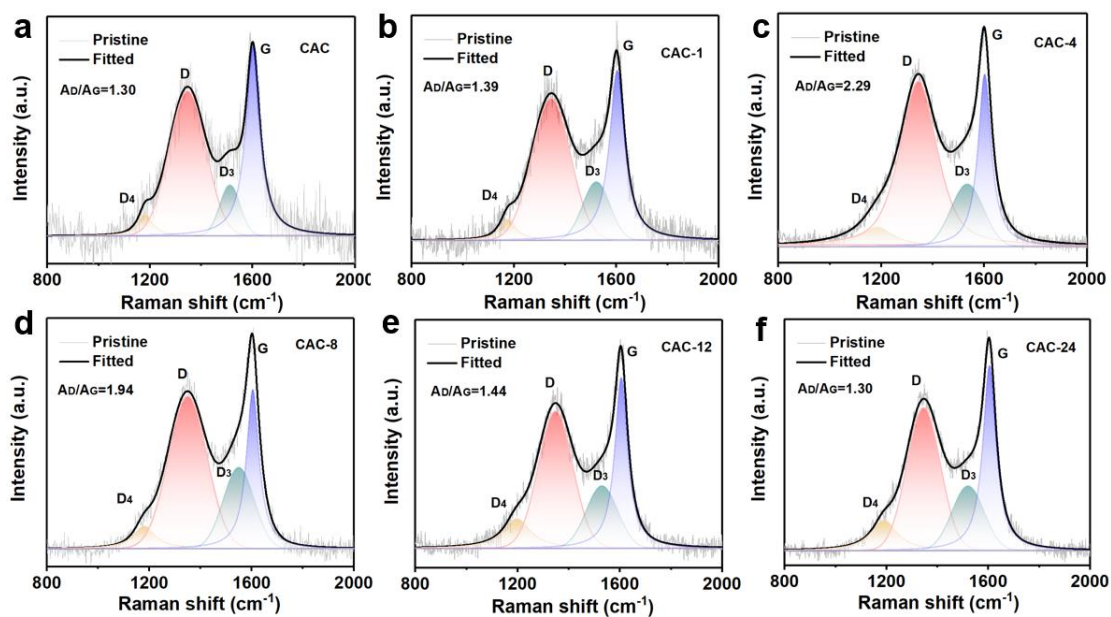


Figure S14 Deconvoluted Raman spectras of CAC and CAC-*x*.

Table S2 A_D/A_G from Raman patterns for CAC and CAC- x .

	CAC	CAC-1	CAC-4	CAC-8	CAC-12	CAC-24
A_D/A_G	1.30	1.39	2.29	1.94	1.44	1.30

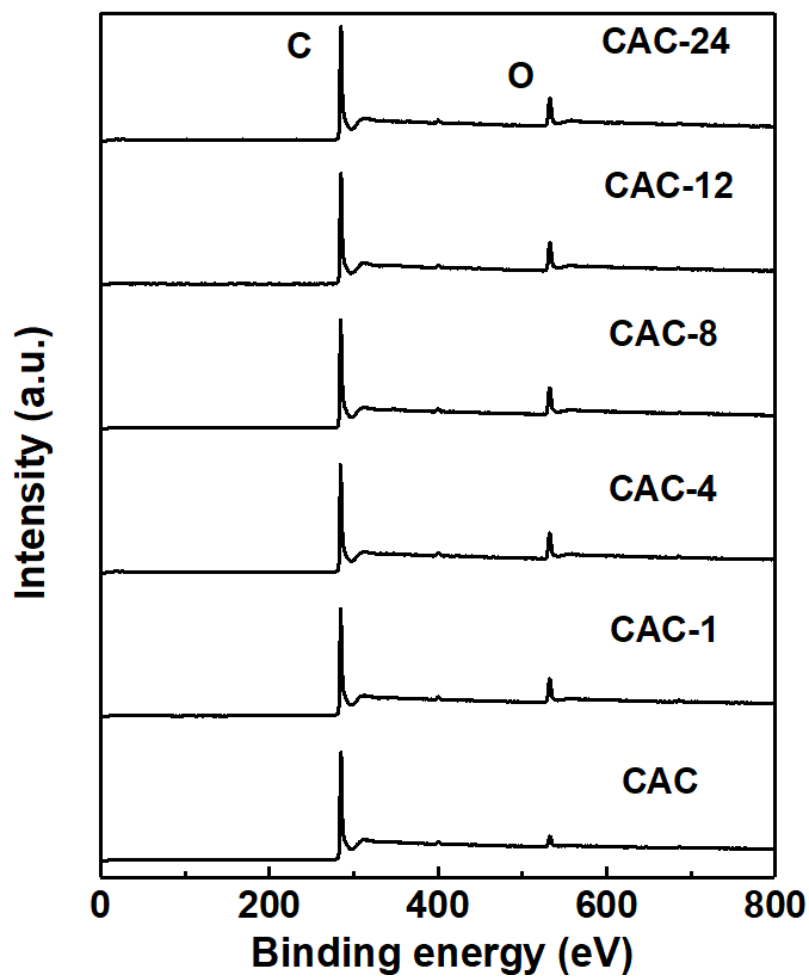


Figure S15 XPS patterns of CAC and CAC- x .

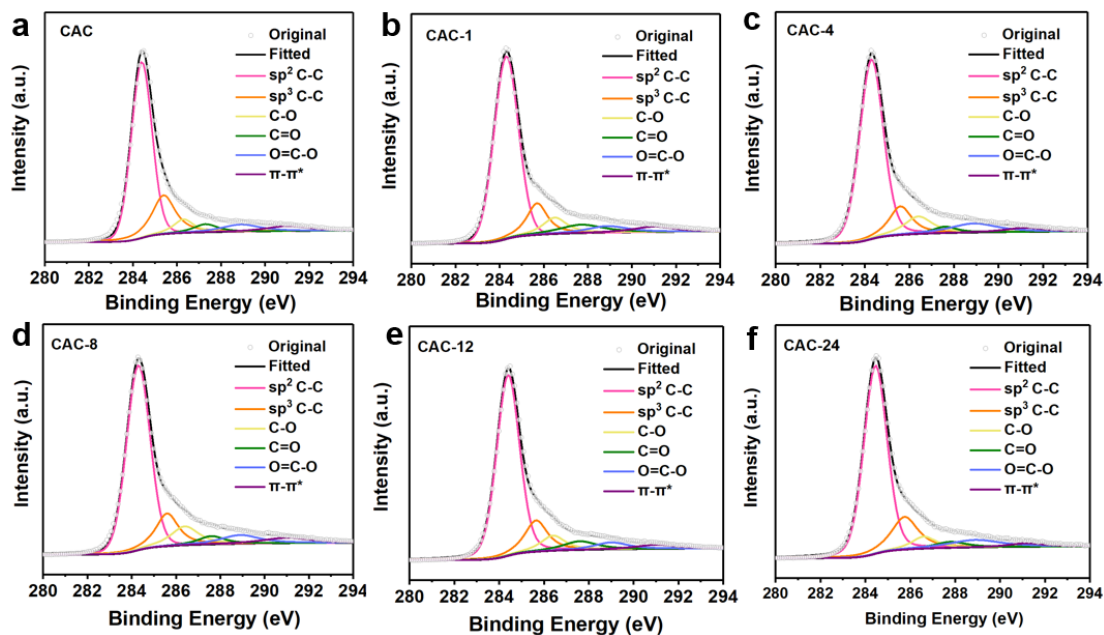


Figure S16 Deconvoluted C1s spectras of CAC and CAC-x.

Table S3 Contents of carbon and oxygen elements from XPS spectrum for CAC and CAC-x.

	CAC	CAC-1	CAC-4	CAC-8	CAC-12	CAC-24
C1s	94.25	88.77	87.79	87.67	87.62	87.84
O1s	5.75	11.23	12.21	12.33	12.38	12.16

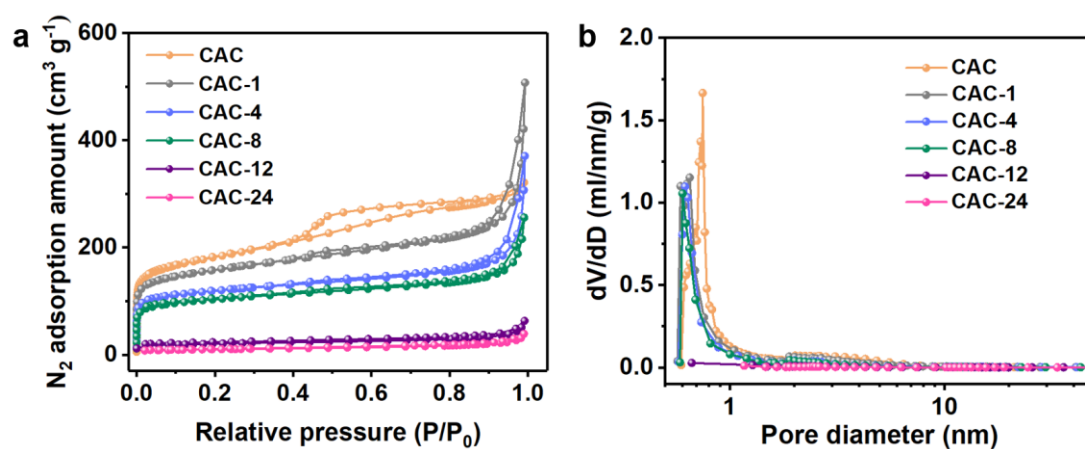


Figure S17 a) N₂ adsorption–desorption isotherms and b) pore size distribution of CAC and CAC-x.

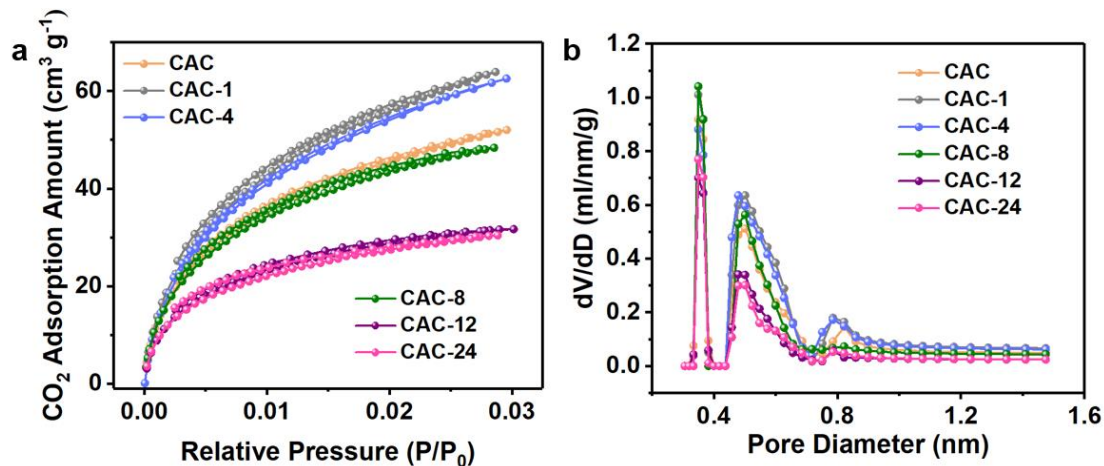


Figure S18 **a** CO₂ adsorption–desorption isotherms and **b** pore size distribution of CAC and CAC-*x*.

Table S4 Pore structure parameters of CAC and CAC-*x*.

	N ₂ adsorption						CO ₂ adsorption		$V'_{\text{total}} = \frac{V'_{\text{micro}} + V'_{\text{macro-meso}}}{V'_{\text{total}}}$	$\frac{V'_{\text{micro}}}{V'_{\text{total}}}$
	S_{BET} m ² /g	S_{micro} m ² /g	V_{total} ml/g	V_{micro} ml/g	$V_{\text{macro-meso}}$ ml/g	D_a	S'_{BET} m ² /g	V'_{micro} ml/g		
CAC	605.18	265.85	0.50	0.13	0.37	3.28	537.30	0.151	0.521	0.290
CAC-1	510.65	396.12	0.69	0.22	0.47	5.38	670.92	0.193	0.663	0.291
CAC-4	381.24	270.81	0.49	0.14	0.35	5.11	647.24	0.187	0.537	0.348
CAC-8	335.02	228.87	0.39	0.12	0.27	4.62	502.45	0.138	0.408	0.338
CAC-12	66.84	42.97	0.09	0.02	0.07	5.64	326.48	0.086	0.156	0.551
CAC-24	33.48	13.45	0.06	0.01	0.05	7.19	314.39	0.083	0.133	0.624

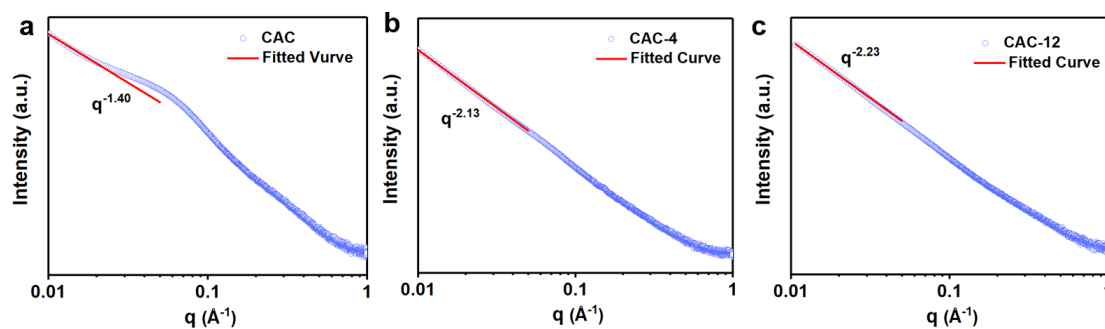


Figure S19 Fractal dimensions of CAC and CAC-*x*.

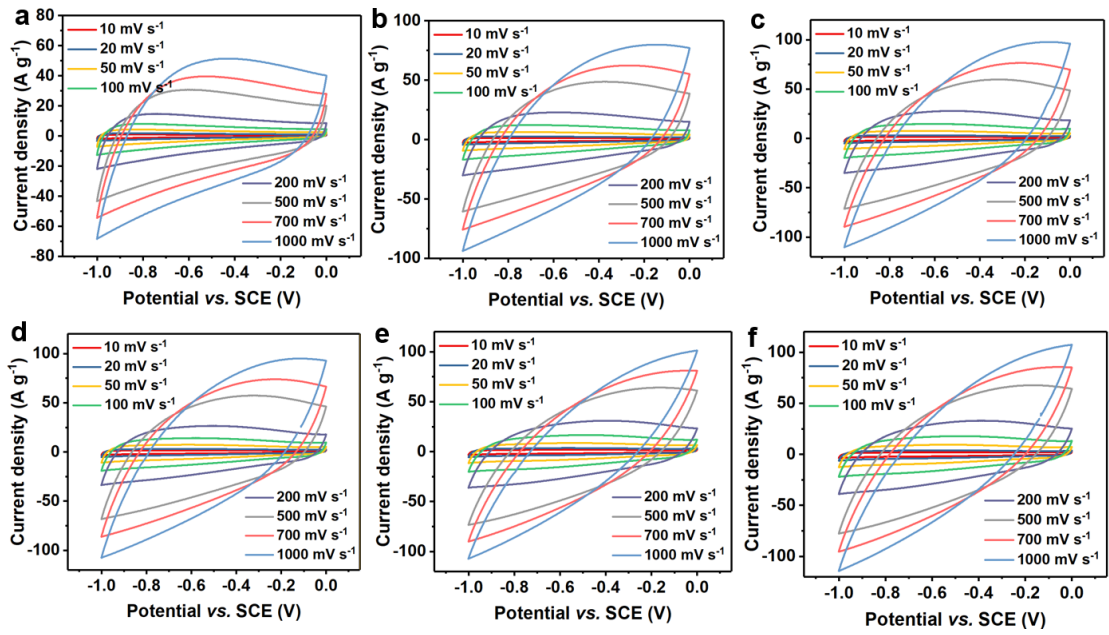


Figure S20 Cyclic voltammety curves at various scan rates of **a** CAC, **b** CAC-1, **c** CAC-4, **d** CAC-8, **e** CAC-12 and **f** CAC-24 in a three-electrode system.

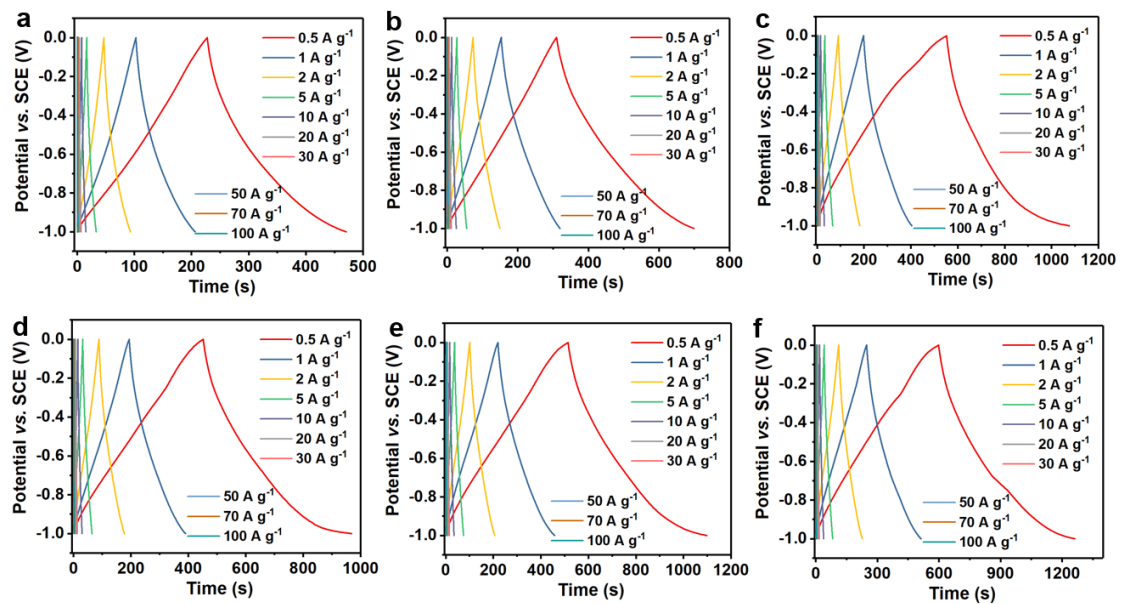


Figure S21 Galvanostatic charge/discharge (GC) at various current densities of **a** CAC, **b** CAC-1, **c** CAC-4, **d** CAC-8, **e** CAC-12 and **f** CAC-24 in a three-electrode system.

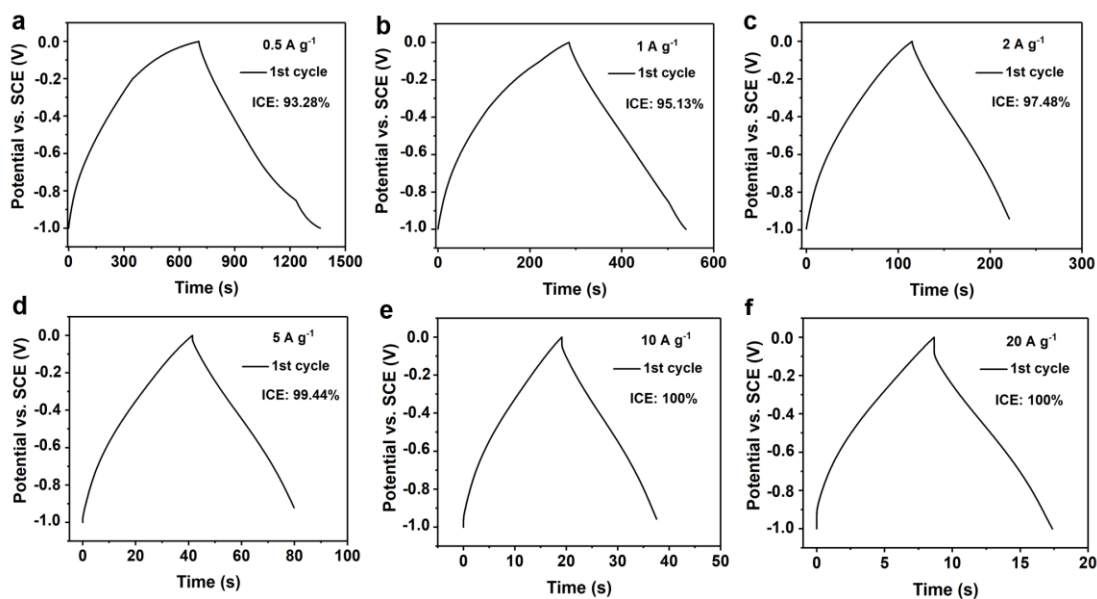


Figure S22 Initial two galvanostatic charge/discharge curves at various current densities of CAC-24 in a three-electrode system with Initial Coulombic Efficiency of a 93.28% at 0.5 A g^{-1} ; **b** 95.13% at 1 A g^{-1} ; **c** 97.48% at 2 A g^{-1} ; **d** 99.44% at 5 A g^{-1} ; **e** 100% at 10 A g^{-1} ; **f** 100% at 20 A g^{-1} .

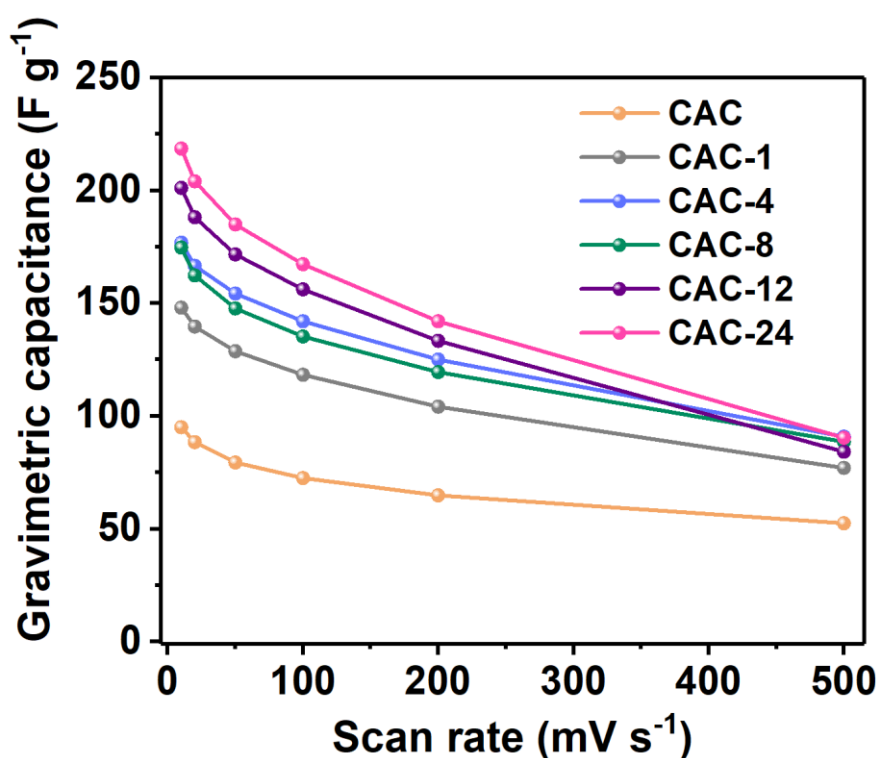


Figure S23 Gravimetric capacitances of CAC-x calculated from CV curves.

The specific gravimetric capacitances of CAC-x at various scan rates calculated based on CV curve integral were shown in **Figure S23**, showing that the specific gravimetric

capacitances gradually increase with the extension of ball milling time. Particularly, the specific gravimetric capacitance is calculated to be 219 F g^{-1} at 10 mV s^{-1} , which is nearly 2.3 times that of CAC (95 F g^{-1}) calculated based on CV curves.

Table S5 Material densities and electrode densities of CAC and CAC-*x*.

	CAC	CAC-1	CAC-4	CAC-8	CAC-12	CAC-24
ρ_M	1.000	0.840	1.010	1.124	1.695	1.786
ρ_E	0.637	0.749	1.006	1.062	1.158	1.158

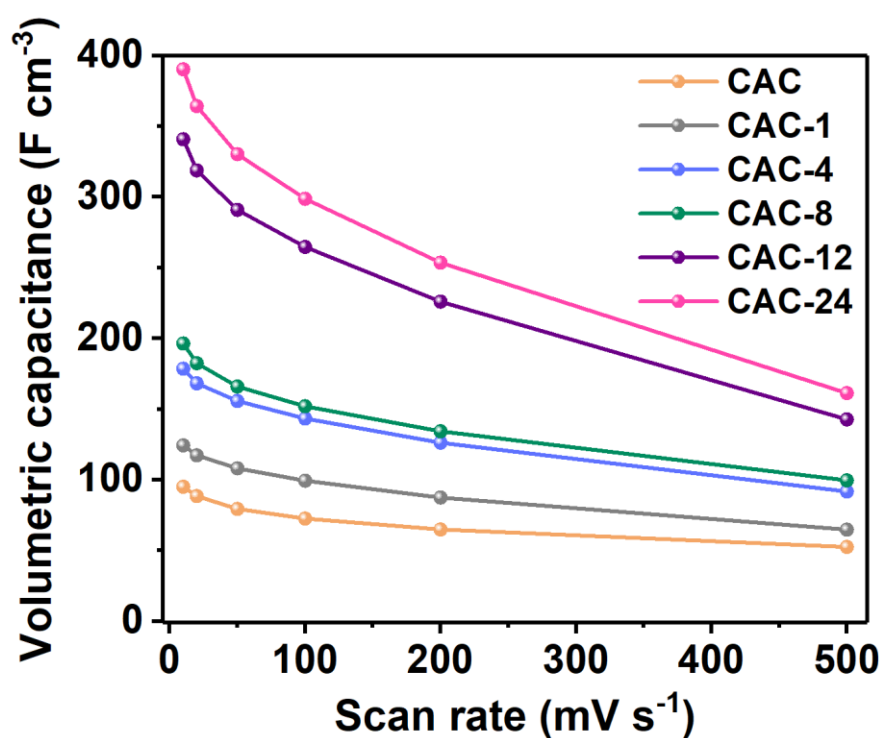


Figure S24 Volumetric capacitances of CAC-*x* calculated from CV curves based on material skeleton densities.

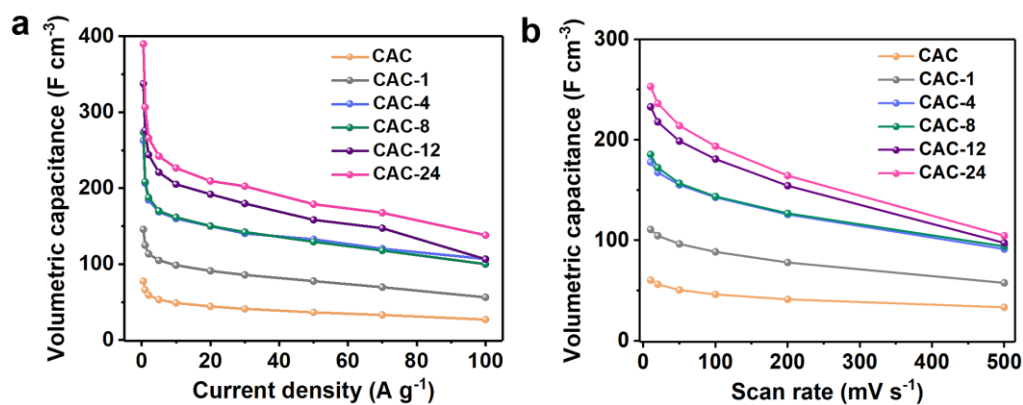


Figure S25 Volumetric capacitances of CAC-*x* based on electrode densities calculated from **a** GC curves and **b** CV curves.

Table S6 Comparison of pore parameters and capacitance properties in the literature.

Electrode material	Specific surface area (S_{BET})	Pore volume (V_{total})	Gravimetric specific capacitance (C_{wt})	Volumetric specific capacitance (C_v)	Reference
SGC-2	2927 m ² g ⁻¹	1.78 cm ³ g ⁻¹	481 F g ⁻¹ @ 0.5 A g ⁻¹	212 F cm ⁻³ @ 0.5 A g ⁻¹	[1]
NPCG	410.4 m ² g ⁻¹	0.56 cm ³ g ⁻¹	305 F g ⁻¹ @ 2 mV s ⁻¹	287 F cm ⁻³ @ 2 mV s ⁻¹	[2]
SBC-600	580 m ² g ⁻¹	0.41 cm ³ g ⁻¹	425 F g ⁻¹ @ 0.5 A g ⁻¹	468 F cm ⁻³ @ 0.5 A g ⁻¹	[3]
N-AC/Gr1	1412.9 m ² g ⁻¹	0.68 cm ³ g ⁻¹	379 F g ⁻¹ @ 0.05 A g ⁻¹	258 F cm ⁻³ @ 0.05 A g ⁻¹	[4]
MAC/Gr	915 m ² g ⁻¹	0.43 cm ³ g ⁻¹	339 F g ⁻¹ @ 0.05 A g ⁻¹	365 F cm ⁻³ @ 0.05 A g ⁻¹	[5]
GPC-600	2045 m ² /g	0.99 cm ³ g ⁻¹	353 F g ⁻¹ @ 1 A/g	237 F cm ⁻³ @ 1 A/g	[6]
BNOC-BU-W	778.02 m ² g ⁻¹	0.34 cm ³ g ⁻¹	238 F g ⁻¹ @ 0.5 A g ⁻¹	309 F cm ⁻³ @ 0.5 A g ⁻¹	[7]

BPNOCN F-45	379.02 m ² g ⁻¹	0.34 cm ³ g ⁻¹	332 F g ⁻¹ @ 1 A g ⁻¹	395 F cm ⁻³ @ 1 A g ⁻¹	[8]
POGH-30	249 m ² g ⁻¹	0.56 cm ³ g ⁻¹	257 F g ⁻¹ @ 0.5 A g ⁻¹	241 F cm ⁻³ @ 0.5 A g ⁻¹	[9]
ACMF-F	800 m ² g ⁻¹	0.50 cm ³ g ⁻¹	384 F g ⁻¹ @ 1.0 A g ⁻¹	384 F cm ⁻³ @ 1.0 A g ⁻¹	[10]
CAC	33 m ² g ⁻¹	0.06 cm ³ g ⁻¹	337 F g ⁻¹ @ 0.5 A g ⁻¹	602 F cm ⁻³ @ 0.5 A g ⁻¹	This work

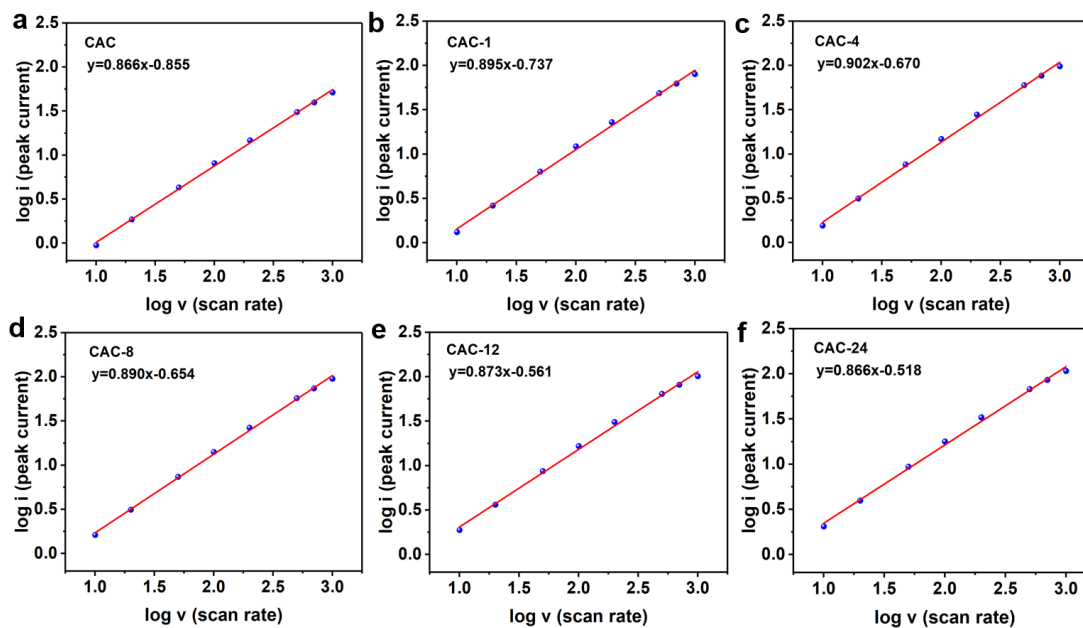


Figure S26 B values calculated from CV profiles of **a** CAC, **b** CAC-1, **c** CAC-4, **d** CAC-8, **e** CAC-12 and **f** CAC-24.

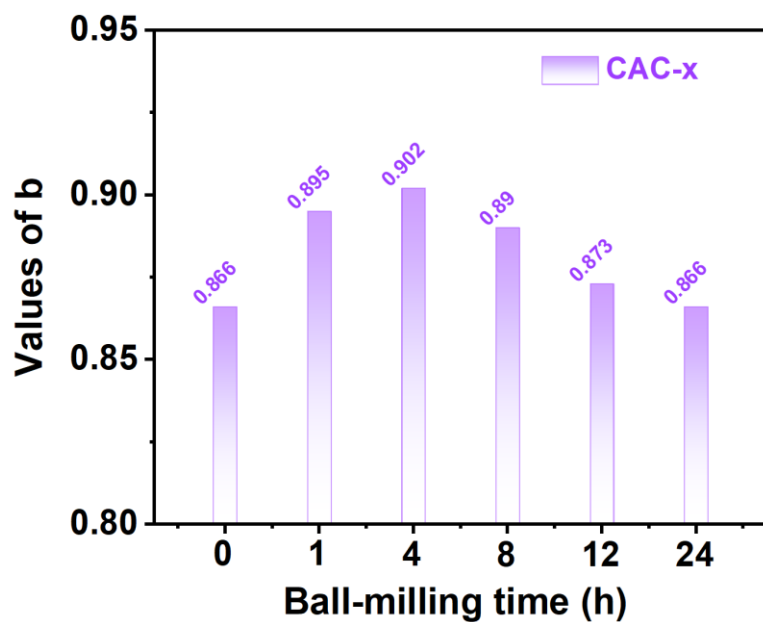


Figure S27 The corresponding b values of CAC and CAC-x.

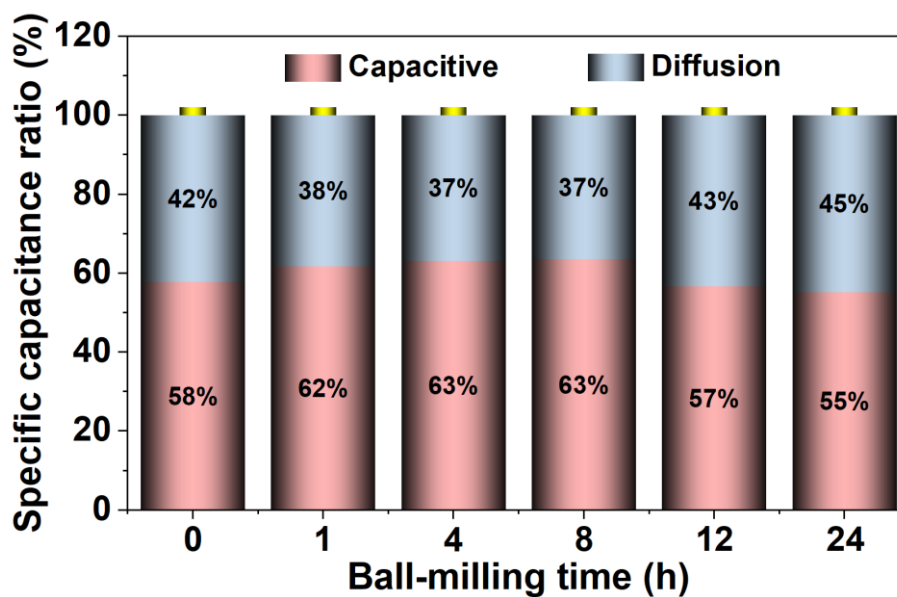


Figure S28 Ratios of capacitive-controlled contributions and diffusion-controlled contributions of CAC-x and CAC-x electrodes.

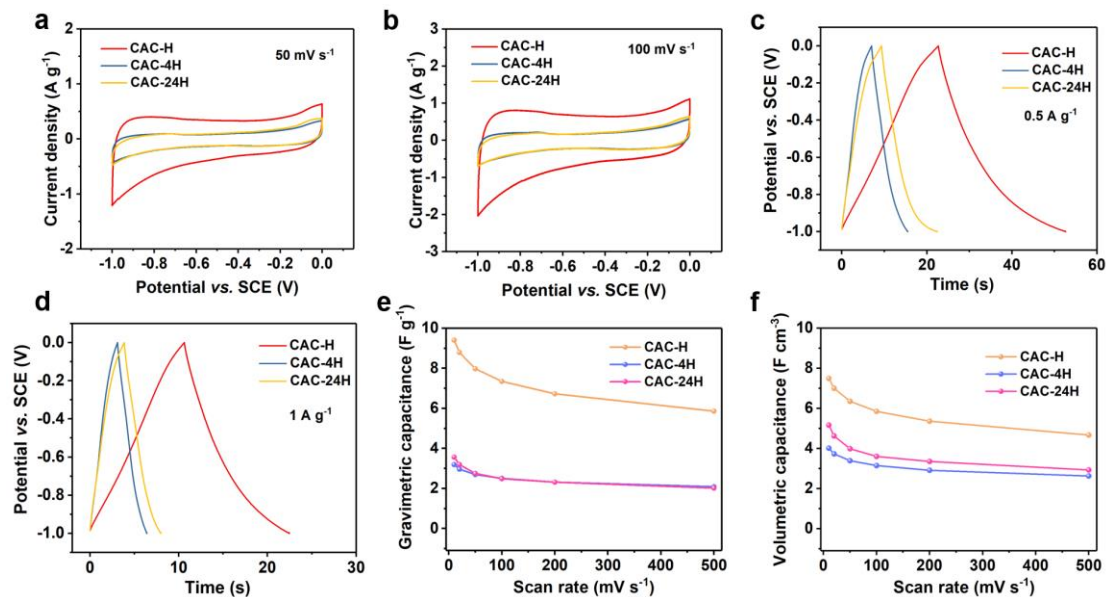


Figure S29 Electrochemical performances of CAC-H, CAC-4H and CAC-24H electrodes in a three-electrode system using 6M KOH as electrolyte. **a** CV curves at 50 mV s⁻¹ and **b** at 100 mV s⁻¹ of CAC-H, CAC-4H and CAC-24H. **c** GC curves at 0.5 A g⁻¹ and **d** at 1 A g⁻¹ of CAC-H, CAC-4H and CAC-24H. **e** Gravimetric capacitances of CAC-H, CAC-4H and CAC-24H calculated from CV curves. **f** Volumetric capacitances of CAC-H, CAC-4H and CAC-24H based on electrode densities.

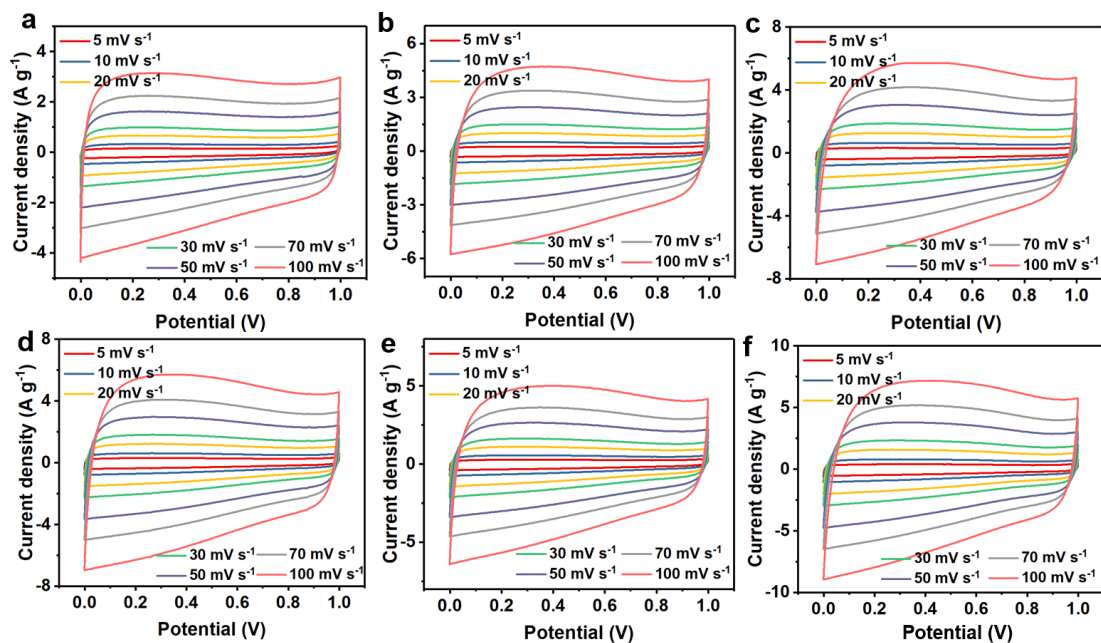


Figure S30 Cyclic voltammetry curves at various scan rates of **a** CAC, **b** CAC-1, **c** CAC-4, **d** CAC-8, **e** CAC-12 and **f** CAC-24 in aqueous symmetric supercapacitors.

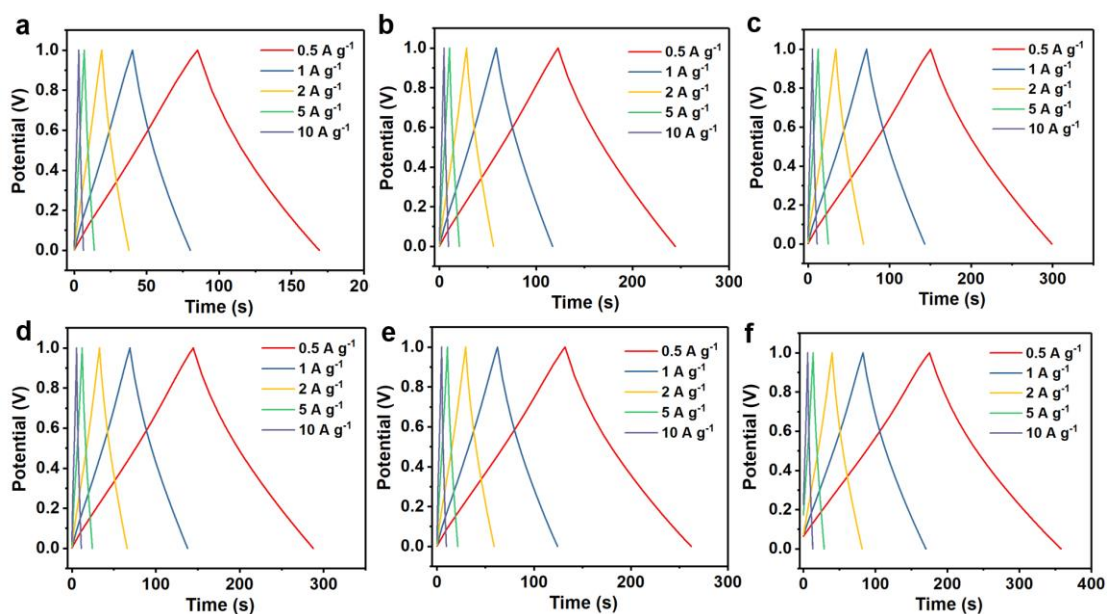


Figure S31 Galvanostatic charge/discharge (GC) at various current densities of **a** CAC, **b** CAC-1, **c** CAC-4, **d** CAC-8, **e** CAC-12 and **f** CAC-24 in aqueous symmetric supercapacitors.

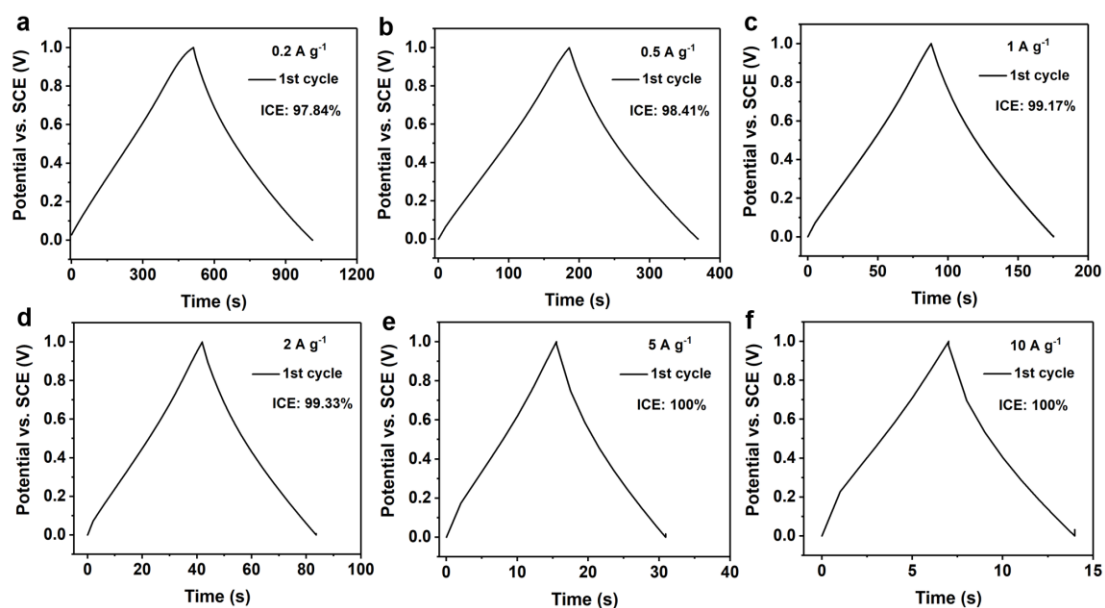


Figure S32 Initial two galvanostatic charge/discharge curves at various current densities of CAC-24 based symmetric supercapacitors with Initial Coulombic Efficiency of **a** 97.84% at 0.2 A g^{-1} ; **b** 98.41% at 0.5 A g^{-1} ; **c** 99.17% at 1 A g^{-1} ; **d** 99.33% at 2 A g^{-1} ; **e** 100% at 5 A g^{-1} ; **f** 100% at 10 A g^{-1} .

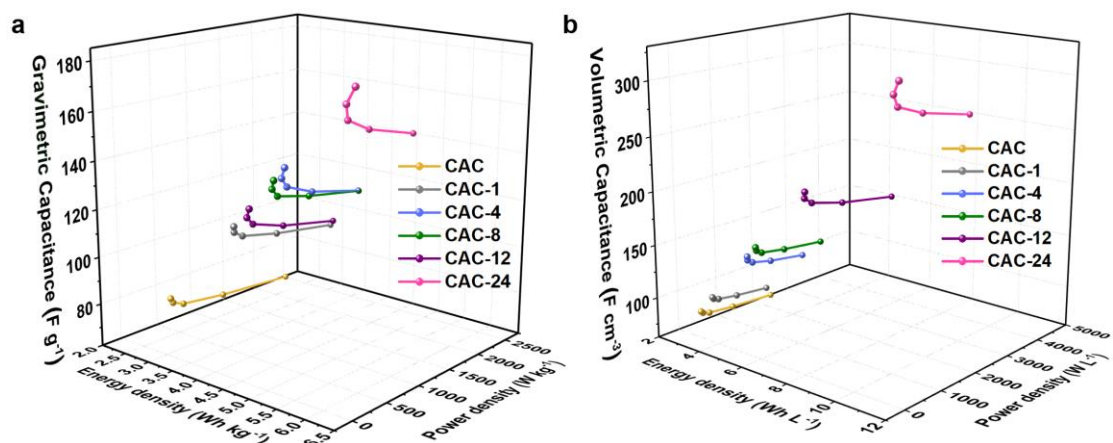


Figure S33. Relations of the capacitance, energy density, and power density in terms of **a** mass and **b** volume.

Based on the calculation method, relations of the capacitance, energy density, and power density in terms of mass and volume are shown in **Figure S33**. Due to its highest capacitance and density, the CAC-24-based symmetrical capacitor possesses the highest gravimetric energy density and volumetric energy density.

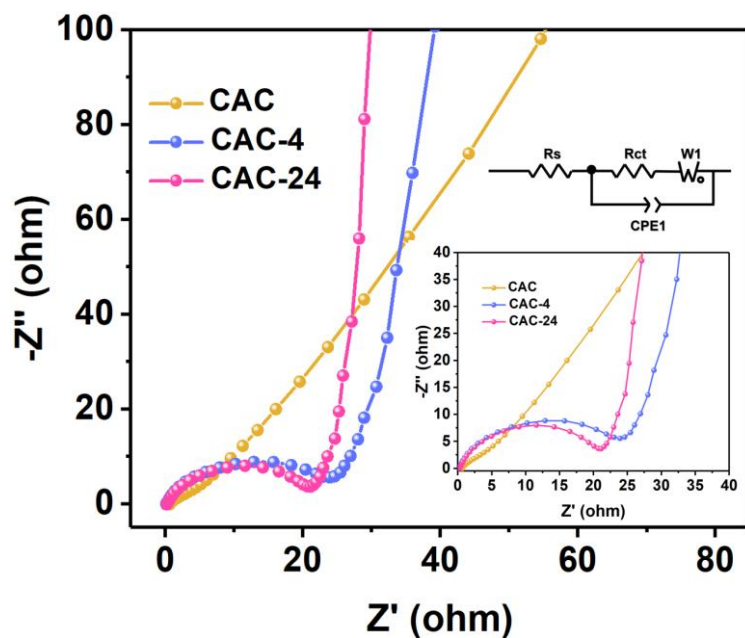


Figure S34 The comparison of Nyquist plots of CAC- x before CV and GC tests illustrated with corresponding equivalent circuits.

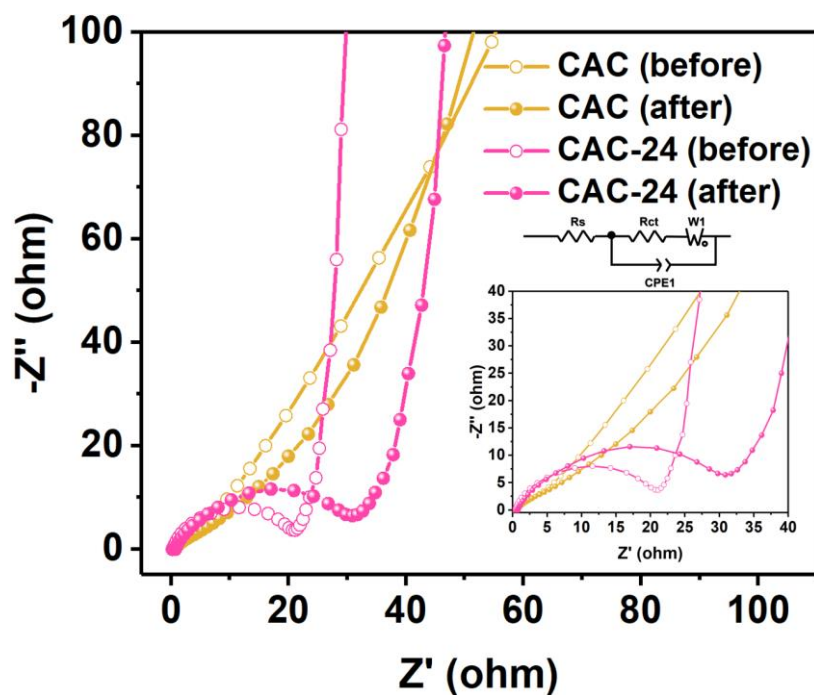


Figure S35 The comparison of Nyquist plots of CAC and CAC-24 before/after CV and GC tests illustrated with corresponding equivalent circuits.

Table S7 Comparison of the properties of CAC-24 based symmetric supercapacitors with other symmetric supercapacitors based on carbon materials in the literatures.

Electrode material	Electrolyte	Volumetric energy density	Cycling stability	Reference
POGH-30	6M KOH (0-1V)	8.3 Wh L ⁻¹ @116.9 W L ⁻¹	100% after 10000 cycles @10 A g ⁻¹	[9]
SGC-2	1 M Na ₂ SO ₄ (0-1.8V)	11.32 Wh L ⁻¹ @45 W L ⁻¹	--	[1]
SBC-600	6M KOH (0-1V)	13.2 Wh L ⁻¹ @350 W L ⁻¹	--	[3]
N-AC/Gr1	6M KOH (0-1V)	11.1 Wh L ⁻¹ @10.6 W L ⁻¹	93% after 10000 cycles @2 A g ⁻¹	[4]
MAC/Gr	6M KOH (0-1V)	12.7 Wh L ⁻¹ @13.4 W L ⁻¹	95% after 2000 cycles @5 A g ⁻¹	[5]

BNOC-BU-W	6M KOH (0-1V)	11.5 Wh L ⁻¹ @622 W L ⁻¹	92% after 3000 cycles @5 A g ⁻¹	[7]
BPNOCNF-45	6M KOH (0-1V)	10 Wh L ⁻¹ @300 W L ⁻¹	88% after 10000 cycles @5 A g ⁻¹	[8]
CAC-24	6M KOH (0-1V)	11.32 Wh L ⁻¹ @223 W L ⁻¹	96% after 10000 cycles @5 A g ⁻¹ ; 85% after 30000 cycles @5 A g ⁻¹	This work

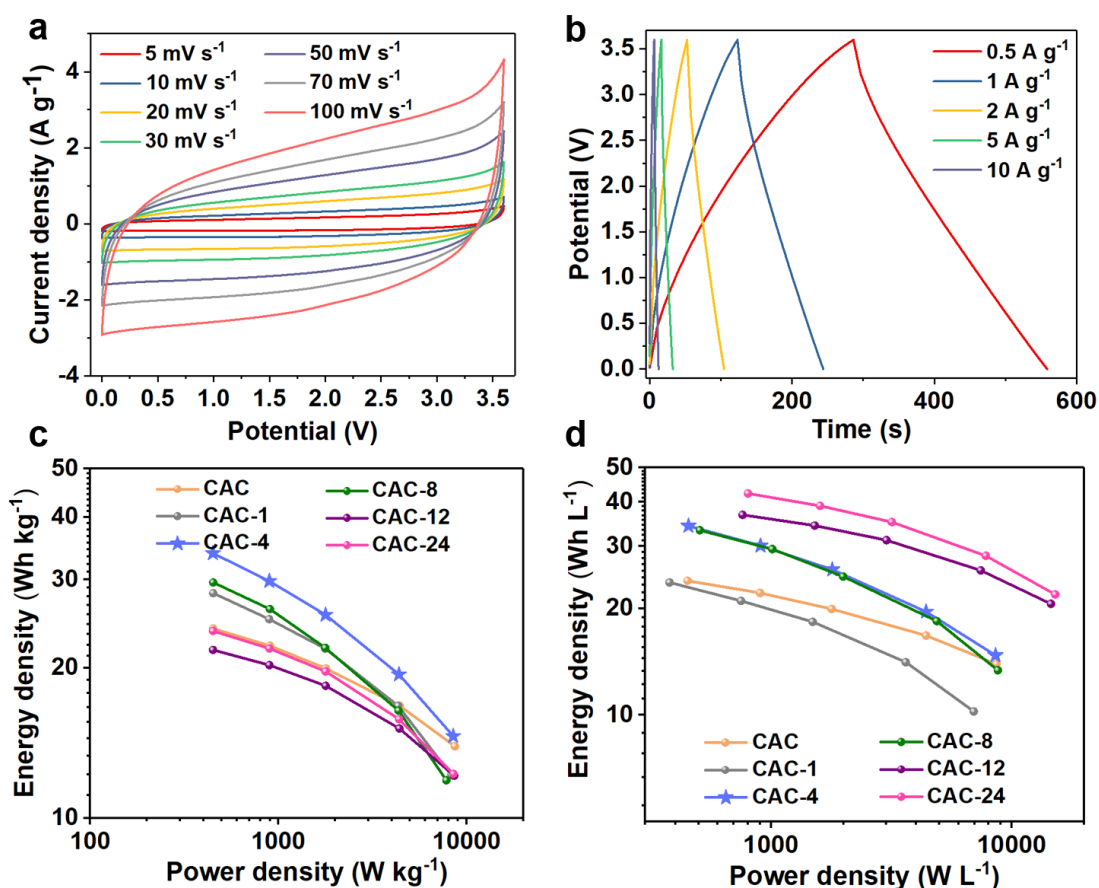


Figure S36 Electrochemical performances of symmetric supercapacitors using EMIMBF₄ ion liquid as electrolyte. **a** CV curves at various scan rates of CAC-4 symmetric supercapacitors in EMIMBF₄ ionic liquid electrolyte. **b** GC curves at various

current densities of CAC-4 symmetric supercapacitors. **c** Gravimetric energy densities of CAC-*x* symmetric supercapacitors. **d** Volumetric energy densities of CAC-*x* symmetric supercapacitors.

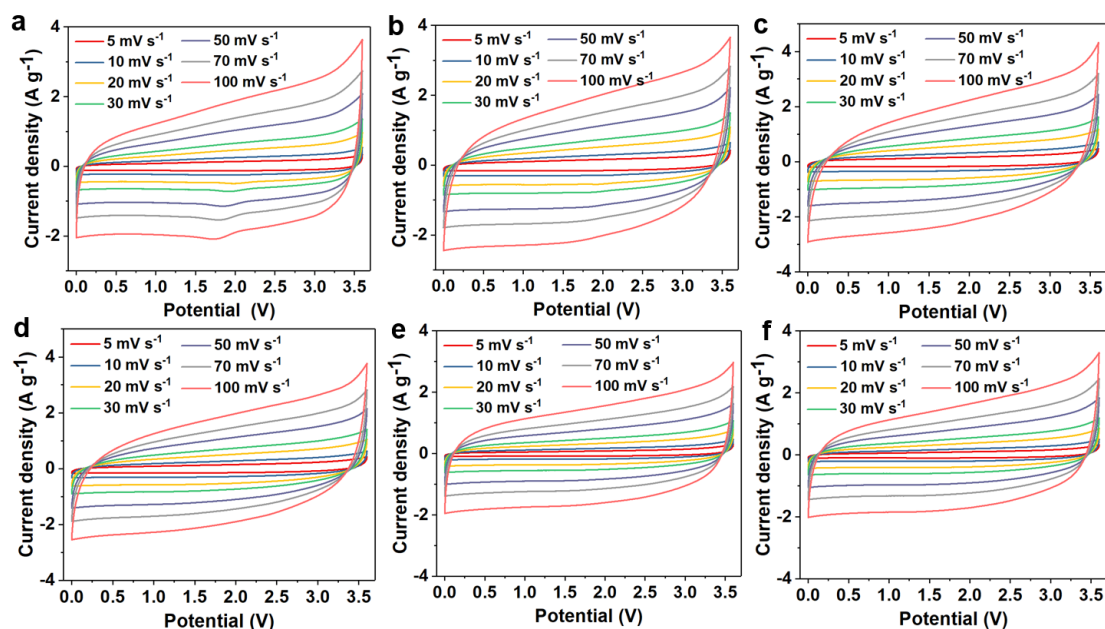


Figure S37 Cyclic voltammety curves at various scan rates of **a** CAC, **b** CAC-1, **c** CAC-4, **d** CAC-8, **e** CAC-12 and **f** CAC-24 in ion liquid symmetric supercapacitors.

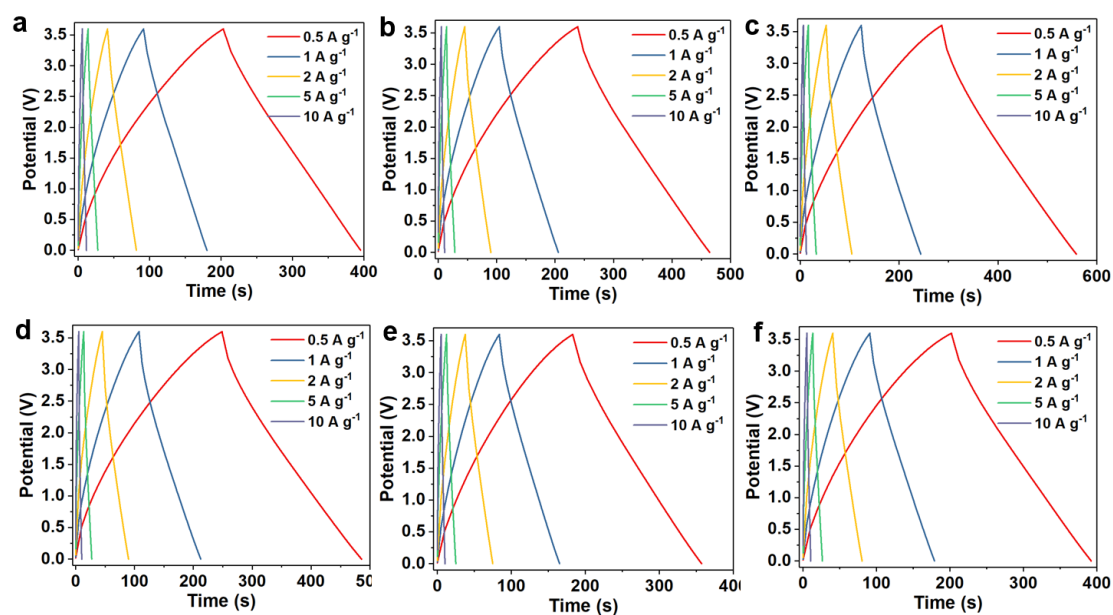


Figure S38 Galvanostatic charge/discharge (GC) at various current densities of **a** CAC, **b** CAC-1, **c** CAC-4, **d** CAC-8, **e** CAC-12 and **f** CAC-24 in ion liquid symmetric supercapacitors.

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